Coca-Cola Chameleon Vender \& Lean Marketing Vender

P Series Chameleon


P Series LMV


Thirsty?


# Model DN504P and 720P 

## Beginning Production Run 7675AE

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## APPLICATION

This information applies to 504 and 720P-Series venders manufactured the first quarter 2006 which have significant differences in programming and parts content from previous venders. To order parts or information pertaining to this vender, please contact Dixie Narco.

## VENDER SAFETY PRECAUTIONS

Please read this manual in its entirety. This service information is intended for use by a qualified service technician, who is familiar with proper and safe procedures to be followed when repairing, replacing, or adjusting any Dixie-Narco vender components. All repairs should be performed by a qualified service technician who is equipped with the proper tools and replacement components, using Genuine Dixie-Narco Factory Parts.

|  | REPAIRS AND/OR SERVICING |
| :---: | :---: |
|  | ATTEMPTED BY UNINFORMED |
|  | PERSONS CAN RESULT IN |
|  | HAZARDS DEVELOPING DUE TO |
|  | IMPROPER ASSEMBLY OR |
|  | ADJUSTMENTS WHILE |
|  | PERFORMING SUCH REPAIRS. |
|  | PERSONS NOT HAVING A PRO |
|  | BACKGROUND MAY SUBJECT |
| Warning | THEMSELVES TO THE RISK OF |
|  | INJURY OR ELECTRICAL SHOCK |
|  | WHICH CAN BE SERIOUS OR EVEN |
|  | FATAL. |

## PRODUCT IDENTIFICATION

First production of 504 and 720 P-Series was March 2006.

The production date of Dixie-Narco products is determined by the date code incorporated in the serial number.

The vender serial number takes the form yyyyzz$x x x x$.The last 4 digits ( $x \times x x$ ) identify the specific vender. The first 4 digits (yyyy) identify the manufacturing run that the vender was built in. The two alpha characters (zz) identify the quarter and the year the vender was built. The first alpha-character identifies the quarter.

$$
\begin{aligned}
& A=1 \text { st quarter } \\
& B=2 n d \text { quarter } \\
& C=3 \text { rd quarter } \\
& D=4 \text { th quarter }
\end{aligned}
$$

The second alpha-character identifies the year:

$$
\begin{aligned}
& E=2006 \\
& F=2007 \\
& G=2008 \\
& H=2009 \\
& I=2010 \\
& J=2011
\end{aligned}
$$

## PHYSICAL CHARACTERISTICS

|  | 720P | 504P |
| :---: | :---: | :---: |
| HEIGHT | 72" | 72" |
| WIDTH | 37" | 28" |
| DEPTH | 34" | 33.5" |
| DEPTH WITH <br> VALIDATOR | N/A | N/A |
| SHIPPING WEIGHT | 7881bs | 678 lbs. |
| Loaded Weight 4 Deep <br> Cans | 1512lbs | 1153 lbs |


| Model | Number of <br> Selections | Number of Narrow <br> Columns |
| :---: | :---: | :---: |
| 504P | 8 | 7 |
| LMV | 8 | 10 |
| LMV | 8 | 7 |
| 504P <br> CCC | 6 | 10 |
| 720P <br> CCC | 8 |  |

## RECEIVING INSPECTION

Upon receipt, inspect the vender for any shipping damage. If there is any damage have the driver note the damage on the bill of lading and notify Dixie-Narco.

Although the terms of sale are $\operatorname{FOB}$ shipping point, which requires the consignee to originate shipping damage claims, Dixie-Narco will gladly help if you must file a claim.

The Dixie-Narco $P$ Series vender is designed utilizing the latest technology.

## UNPACKING THE VENDERS

Remove the stretch wrap and top cover from the vender. Product cards are installed in the select buttons.


DO NOT STORE THE VENDER OUTSIDE WITH THE STRETCH WRAP ON. THIS COULD CAUSE THE STRETCH WRAP TO BOND TO THE VENDER'S SURFACE, WHICH COULD DAMAGE THE FINISH.

Remove the shipping boards from the bottom of the vender. The shipping boards are attached by the leveling legs. To avoid unnecessary damage to the leveling legs or base, remove the shipping boards by using a $11 / 2^{"}$ "socket type" wrench to unscrew the leveling legs. Be sure to replace the legs after removing the shipping boards.
WARNING
TO AVOID THE POSSIBILITY OF A
FIRE HAZARD, DO NOT STORE
ANYTHING OR ALLOW DEBRIS OF
ANY KIND TO ACCUMULATE IN
THE BOTTOM OF THE DOOR, IN
AND AROUND THE
REFRIGERATION COMPARTMENT
OF THE CABINET, OR IN FRONT
OF THE EVAPORATOR AND
CONDENSER COILS.

Warning
WARNING: ENSURE THAT
POWER IS DISCONNECTED FROM THE VENDER OR
THAT THE POWER
INTERRUPT SWITCH IS NOT
DEFEATED BEFORE INSPECTING OR REPLACING THE LAMPS, OTHER
 ELECTRICAL COMPONENTS, OR WORKING WITH OR ADJUSTING THE VENDING MECHANISM. FAILURE TO COMPLY WITH THESE
INSTRUCTIONS MAY SUBJECT THE USER TO THE RISK OF ELECTRICAL SHOCK OR MECHANICAL INJURY, WHICH CAN BE SERIOUS OR FATAL.

## ELECTRIC POWER NEEDED

Refer to the cabinet serial number plate to determine the proper voltage and frequency the machine requires (domestically this requirement is 120 Volts, 60 Hertz). The cabinet serial plate also indicates the Amperage of the vender. The vender must be plugged into a properly rated, single phase alternating current outlet with its own circuit protection (fuse / circuit breaker).
DO NOT USE AN EXTENSION CORD.

## POWER SUPPLY CORD and GROUNDING REQUIREMENTS

In accordance with the National Electrical Code and Underwriters Laboratories Inc., beginning April 10, 2006 all domestic vending machines are equipped with a three-wire power supply cord and Ground Fault Circuit Interrupter (GFCI). The GFCI device is provided as part of the power supply cord and is either incorporated directly into the plug or mounted on the cord adjacent to the plug.

## WARNING

- The GFCI protects against current leakage caused by ground faults. The GFCI is not designed to protect against over current or short circuits.
- DO NOT use the TEST and RESET buttons on the GFCI as an ON/OFF switch.
- The vending machine supply cord MUST be plugged directly into a properly grounded, 3 wire receptacle that is properly protected by a fuse or circuit breaker. If the receptacle will not accept the power cord plug, it must be replaced with a properly grounded, 3 wire receptacle in accordance with the National Electrical Code and Local Codes and Ordinances. The work should be done by a qualified electrician. DO NOT USE A 3 WIRE TO 2 WIRE ADAPTOR

Warning

DO NOT REMOVE THE GROUND PIN ON THE PLUG OR IN ANY WAY BYPASS, MODIFY, DEFEAT, OR DESTROY THE GROUNDING SYSTEM OF THE VENDING MACHINE

- DO NOT USE WITH AN EXTENSION CORD.
- DO NOT REMOVE THE WARNING TAG ATTACHED TO THE POWER SUPPLY CORD.
- The GFCI must be tested frequently and before each use in accordance with the instructions provided on the GFCI device. IF THE GFCI DOES NOT PASS THE TEST, DO NOT USE THE MACHINE. Unplug the supply cord from the receptacle and call the Dixie-Narco Technical Support Group for assistance at 1-800-688-9090.

It is recommended that the machine be located so that the GFCI device will be accessible after the machine is installed. After installation, visually inspect the GFCI and power supply cord to be sure it is not crushed, pinched, or stretched.

Protect the power supply cord during transportation and use. Periodically inspect the power supply cord for damage. If the cord or plug is worn or damaged, it must be replaced with a power supply cord of the same type, size and specification as originally provided with the machine. DO NOT USE THE VENDING MACHINE UNTIL THE WORN OR DAMAGED CORD IS REPLACED.

FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY SUBJECT A SERVICE PERSON OR USER TO THE RISK OF INJURY OR ELECTRICAL SHOCK WHICH CAN BE SERIOUS OR FATAL.

## PLACING THE VENDER ON LOCATION

 !! CAUTION !!

DO NOT TRANSPORT THE VENDER TO OR FROM THE LOCATION LOADED WITH PRODUCT. dAMAGE TO THE VENDER MAY RESULT.

The vender must be located on a solid, flat, and level surface. Ensure the flooring can bear the weight of a fully loaded vender (approx. 1200 lbs ). The vender must be positioned close enough to an electrical outlet that an extension cord is not required. If the machine will be subject to user misuse or vandalism, it is recommended that the vender be secured to the floor or wall as described in Dixie-Narco Technical Bulletin 344. Call the DixieNarco Technical Service Department or your DixieNarco Representative for assistance.

## LEVEL THE VENDER

When the vender is level, the door can be opened to any position and it will not move by itself. Open the door to several different positions before deciding the vender is level. A carpenter's level will help verify the machine is level.

Make sure that all leveling legs are in contact with the floor. If you cannot level the vender in its current location, select another location. DO NOT place any objects under the machine.

This Machine is not suitable for installation in an area where a water jet may be used.

## DANGER

THE VENDER MUST BE PROPERLY LOCATED AND LEVELED. IF THE MACHINE WILL BE SUBJECT TO USER MISUSE OR VANDALISM IT IS RECOMMENDED THAT THE VENDER BE SECURED TO THE FLOOR OR WALL AS DESCRIBED IN DIXIE-NARCO TECHNICAL bULLETIN 344 TO MINIMIZE THE RISK OF INJURY OR DEATH FROM TIPPING. CALL THE DIXIENARCO TECHNICAL SERVICE DEPARTMENT OR YOUR DIXIENARCO REPRESENTATIVE FOR ASSISTANCE.

## SPACE THE VENDER

Do not block the rear of the vender. Keep the vender 4 inches $(10 \mathrm{~cm})$ from the wall to ensure adequate airflow to the condenser and compressor. At the front of the vender, make sure that nothing obstructs the air intake at the bottom of the main door. At the rear of the vender, make sure nothing obstructs the air exhaust at the bottom of the cabinet.

WARNING
TO AVOID THE POSSIBILITY OF A FIRE HAZARD, DO NOT STORE ANYTHING OR ALLOW DEBRIS OF ANY KIND TO ACCUMULATE IN THE BOTTOM OF THE DOOR, IN AND AROUND THE
REFRIGERATION COMPARTMENT OF THE CABINET, OR IN FRONT OF THE EVAPORATOR AND CONDENSER COILS.

## COIN CHANGERS \& OTHER ACCESSORIES

The vender must have an MDB coin changer installed and can have an MDB bill acceptor installed. If the MDB coin changer and other MDB accessories are not factory installed, refer to the instructions received from the manufacturer of the MDB coin changer and other MDB accessories for proper set-up and installation.

The vender will support the following MDB coin changers:

```
Multi-Drop Coin Mech (Domestic)
    Coinco 9302GX
    Coinco USQ G700 Series
    Conlux USLZ-101
    Conlux CCM5G
    Mars }451
    Mars 6512
```

The vender will support the following MDB bill validators:

> Multi-Drop Bill Validators (Domestic) Coinco BA30B, BA50, MAG30, MAG50
> Mars VN2512, VN2502, VN2312
> Conlux NBU-2111-12, NBM 3000 Series Ardac 5500 Series

The vender will support the following MDB card readers:

At publication, card reader dispositions were not available. Contact card reader manufacturer for proper installation and setup.

## LOADING CHANGE TUBES

Open the main door and enter the "TUFL" TUBE FILL ROUTINE mode in Programming (see Section B - Programming).

Load the coin mechanism with coins by inserting coins in the coin mech's separator. The display will show the total number of the coin type as they are inserted.

Note: A low coin level in the coin tubes will interfere with operation of the bill validator.

For additional information about coin mechanisms, refer to the specific manufacturer's instructions.

## Loading Product

The P Series Vender is designed to vend a wide range of packages internationally.

All P Series Venders are shipped ready to vend packages according to customers orders. To vend an alternative package in the $P$ Series vender, contact Dixie Narco Technical Service Dept. or your Representative for assistance. You can also search the package type you wish to vend at www.dixienarco.com.

## INITIAL LOADING

To ensure proper vending, make sure columns are set to vend the proper packages. When loading the narrow columns, lay the first row of packages on the Load Bar.

Correct loading will prevent service calls and ensure proper vending.

After loading the vender for the first time, ensure the vender is loaded and primed. Priming is done in programming. The depth must also be programmed depending on the package to be vended. 12oz Cans may be programmed up to 4 deep.

NOTE: To ensure proper airflow through the evaporator and the proper operation of the Vend Sensor, DO NOT place packages (or other foreign objects) in the bottom of the tank.

## SERVICE NOTE

Battery Backup (SBC)
The Single Board Controller is equipped with a battery backup which is used to retain information programmed in the system (pricing, time, date, etc.) in case of power interruptions or any time the main power is off. When the vender is shipped, the battery is connected and memory is being maintained.

Disconnect the battery if the vender will be stored for a long period of time. The following steps will guide you through this procedure.
> Remove power from the vender by unplugging the main power cord from the wall receptacle.
> Locate the Control Board on the main door. Remove the battery from its holder (B1).

# COCA-COLA EVS REVISION 3.0 P SERIES PROGRAMMING METHOD August 2003 



CHAMELEON (CCC)


The controller has two modes of operation: SALES and SERVICE.

## SALES MODE:

In sales mode, on power up display will show software installed in vender, then change to POS message or decimal point. Note: If "COLS" appears on the display on power up with the door open, you will need to program the vender model number in the controller. To program with "COLS" on the display press select button 4 . The display will show " 6 " for six columns. Press select button 2 to scroll through available number of columns in the machine. When the displayed number of columns matches the number of columns in the machine, press select button 4 to set the number of columns. "MODL" will appear on the display, press select button 4. The display will show the first available model number for the current vender type. Press select button 2 to scroll through the available vender model numbers for this vender. When the vender type you wish to save is showing on the display, press select button 4 . The display will scroll "4 = SET PACKAGE TYPE 1 = EXIT". Press select button 4 and the display will show "ALL1" with the 1 flashing. This will allow you to set the package type of the machine if it is different that the default of package type 2. Press select button 2 to scroll through the available package types. Press select button 4 to set the displayed package type, and the display will show "SAVE". Press button 4 to save the package type.
"PRM1" will appear on the display. Press button 4 to prime column 1 or select button 1 to skip priming column 1. The display will then display "PRM2" Repeat the priming process until all columns have been primed or skipped. The controller will return to normal door open operating mode. The far right decimal also being lit indicates column(s) is (are) - jammed or select switch(es) are stuck. When money is inserted, the display indicates the total amount of the deposit. The select buttons are used to select the product. In sales mode you may access an external menu for reading historical sales counters, cash counters, error codes, or return to sales mode.

## SERVICE MODE:

If configuration switch 4 is set to "C4 0", when the door is opened, "NONE" or a list of Error codes will show on the display. If configuration switch 4 is set to "C4 1", when the door is opened, "CASH \#\#\#\#-\#\#.\#\#", "SALE \#\#\#\#-\#\#\#\#", "CARD \#\#\#\#-\#\#\#\#", "EROR", or "NONE" will show on the display. The service mode is entered when the door is open and the service switch on the controller is pressed. The operator can now use the first four select switches to move through the main routine menu.

Select Button 1: $\quad$ Abort/Cancel - will return to previous menu prompt.
Select Button 2: Scroll Up - forward in menu.
Select Button 3: Scroll Down - backward in menu.
Select Button 4: Enter/Save/Clear - Allows you to enter a specific routine, save what you have programmed, or clear the error prompts.

Note: Routines with * are password protected. They can only be viewed and entered after the password is entered at the "PASS" prompt.

## EXTERNAL MENU MODE:

The information available in this mode is obtainable with the door closed or open as long as the vender is in sales mode, by entering the password which is set at 4,2,3,1. Information available is historical cash counted, resettable cash counted for each selection, historical sale (total number of vends), resettable vends counted for each selection, error codes, and return. Refer to the "CASH", "SALE", AND "EROR" routines for instructions to move through the menus.

## PROGRAMMING MENU

## "EROR" - ERROR ROUTINE

This function allows you to enter the error readout routine. "EROR" will appear when you press the service button on the control board. Press select button 4, if there have been no errors since the last reset, the display will read "NONE". If one or more errors have occurred, the display will show the first error code that occurred.

The following are error codes that may be displayed and detailed information accessed: NONE, VEND, CTRL, SEL, STS, CHAR, BUAL, CRDR, S-D, and RFRG.

Press select button 2 or 3 to scroll through any error codes that are present.
Important: If there is only one problem, that will be the only error code shown when you enter the error code sub-menus.
With an error code showing on the display, press select button 4 to access detailed information.
With an error code showing on the display, press and hold select button 4 for 2 seconds, will clear the error.
Press select button 1 to return to "EROR".
"VEND" - Vend Mechanism Summary Errors
Press select button 4 and the display will show one of the following:

- "CJ\#", where \# is the column number detected jammed.
- "CS", chute sensor failure.
- "HS", home sense error.

Press select button 1 will return to "VEND" if all vend mech errors have not been cleared.
If all vend mech errors have been cleared the next error mode will be displayed, or "NONE" if there are no errors.
Press select button 1 will return to "EROR".
"CTRL" - Control System Summary Errors
Press select button 4 and the display will show one of the following:

- "DS", indicating a door switch in the open position for more than 1 hour.
- "RAM", indicating the check sum for service mode settings memory has been corrupted.
- "ACLO", indicating AC supply to the machine has fallen more than $15 \%$ below normal line voltage for more than 30 seconds.
- "SF", indicating a peripheral has introduced a scaling factor that is incompatible with current setting.
Press select button 1 will return to "CTRL" if all control system errors have not been cleared.
If all control system errors have been cleared the next error code will be displayed, or "NONE" if there are no errors.
Press select button 1 will return to "EROR".
"SEL" - Select Switch Summary Errors
Press select button 4 and the display will show "SL\#\#", indicating a select switch has been active for more than 15 seconds while in normal (sales) mode.
Press select button 1 will return to "SEL" if all select switch errors have not been cleared.
If all select switch errors have been cleared the next error code will be displayed or "NONE" if there are no errors.
Press select button 1 will return to "EROR".
"STS" - Space To Sales Summary Errors
Press select button 4 and the display will show "UA\#\#", indicating a column not assigned to a select button.
Press select button 1 will return to "STS" if all space-to-sales errors have not been cleared.
If all space-to-sales errors have been cleared the next error code will be displayed, or "NONE" if there are no errors.
Press select button 1 will return to "EROR".
"CHAR" - Changer Summary Errors
Press select button 4 and the display will show one of the following:
- "CC", indicating a changer communication error. (No communication for more than 2 seconds)
- "TS", indicating a tube sensor error.
- "IC", indicating an inlet chute blocked error (no coins sensed in acceptor for 96 hours).
- "TJ\#\#", indicating a tube jam error.
- "CRCH", indicating a changer ROM check sum error (failed changer).
- "EE", indicating excessive escrow attempts (more than 255 since last coin sensed).
- "NJ", indicating a coin jam reported by coin mech.
- "LA", indicating a low coin acceptance rate (less than 80\%).
- "DIS", indicating an acceptor is unplugged.
- "ROUT", indicating a coin was misrouted.

Press select button 1 will return to "CHAR" if all changer errors have not been cleared.
If all changer errors have been cleared the next error code will be displayed or "NONE" if there are no errors.
Press select button 1 will return to "EROR".
"BUAL" - Bill Validator Summary Errors
Press select button 4 and the display will show one of the following:

- "BC", indicating a bill validator communication error. (No communication for more than 5 seconds)
- "BFUL", indicating the bill stacker is full.
- "BILL", indicating a defective motor in the validator.
- "BJ", indicating a bill jam in the validator.
- "BRCH", indicating a check sum error.
- "BOPN", indicating an open stacker.
- "BS", indicating a bill validator sensor error.

Press select button 1 will return to "BUAL" if all changer errors have not been cleared.
If all validator errors have been cleared the next error code will be displayed or "NONE" if there are no errors.
Press select button 1 will return to "EROR".
"CRDR" - Card Reader Summary Errors
Press select button 4 and the display will show one of the following:

- "CRC", indicating no card reader communication for 5 seconds.
- "CRXY", indicating the most recent "non-transient error" from the card reader (failed card reader).
Press select button 1 will return to "CRDR" if all changer errors have not been cleared.
If all card reader errors have been cleared the next error code will be displayed or "NONE" if there are no errors.
Press select button 1 will return to "EROR".
Press select button 2 will scroll to the next routine.
"S-D" - Display Device Summary Errors
Press select button 4 and the display will show one of the following:
- "SDC", indicating no display device communication for 5 seconds.
- "SDXX", error code number "XX".

Press select button 1 will return to "S-D" if all display device errors have not been cleared.
If all display device errors have been cleared the next error code will be displayed or "NONE" if there are no errors.
Press select button 1 will return to "EROR".
Press select button 2 will scroll to the next routine.
"RFRG" - Refrigeration Summary Errors
Press select button 4 and the display shows one of the following:

- "SENS", indicating the temperature sensor is defective or unplugged.
- "COLD", indicating the cabinet temperature is $3^{0} \mathrm{~F}$ below lower limit.
- "HOT", indicating the cabinet temperature is $3^{0} \mathrm{~F}$ above upper limit.
- "CNPR", indicating the cooling system has failed to decrease temperature $1^{0} \mathrm{~F}$ per hour while the compressor is running.


## "CPO" - COIN PAYOUT ROUTINE

This function allows you to dump coins from the coin mechanism.
Press select button 4 to enter mode and the lowest coin value dispensable will show on the display. If a coin mech is not in the vender "NOCM" will be displayed.
Press select button 2 or 3 to scroll through the different coin values available.
Press and hold select button 4 to dump the coins whose value is shown on the display.
Press select button 1 will return to "CPO".
Press select button 2 to scroll to the next routine.

## "TUFL" - TUBE FILL ROUTINE

This function allows you to count the coins loaded in the top (separator) of the coin mech that will be routed to an inventory tube. Press select button 4 to enter mode and the total number of the coin type being entered will be displayed and counted in the vender controller as they are installed. If a coin mech is not in the vender "NOCM" will be displayed. The controller will inhibit the acceptance of any coin, which does not go to a tube during this procedure. If a tube full status is detected, that coin type will be inhibited. When you finish loading all coins:

- Press select button 1 to return to "TUFL".
- Press select button 2 to scroll to the next routine.


## "TEST" - TEST ROUTINE

This function allows you to diagnose different functions of the vender.
Press select button 4 and the display will show "VEND".
Press select button 2 or 3 to scroll through the test routines available.
Press select button 1 to return to "TEST".
"VEND" - Vend Testing
This function allows you to test vend each column.
Press select button 4 and the display will show "CO-1".
Press select buttons 2 or 3 to scroll through the columns available to run in motor test.
Press select button 4 to run the motor of the column displayed. The Display will show "VEND" and the Motor will run until a product is dispensed or the motor cycles through the package set cycles and determines column is sold out.
Press select button 1 will return to "VEND".
Press select button 2 to scroll to next test mode.
"JOG" - Jog Test or Prime
This function allows you to test jog or prime each column.
Press select button 4 and the display will show "CO-1".
Press select buttons 2 or 3 to scroll through the columns available to run in jog test.
Press select button 4 to select the column displayed and "FOR" is displayed.
Press select buttons 2 or 3 to scroll through "FOR"(forward), "REV"(reverse), and "PRIM"(prime) motor direction.
Press select button 4 to jog/prime the selected motor in the displayed direction.
Press select button 1 will return to "CO-X" where $\mathbf{X}$ is the column that was previously tested.
Press select button 1 again will return to "JOG".
Press select button 2 to scroll to next test mode.
"SL" - Select Switch Test
This function allows you to test each select switch.
Press select button 4 and the display will show "4". Then press any select button and the display will show the last select button pressed.
Press and hold select button 1 for approximately 5 seconds will return to "SL".
Press select button 2 to scroll to the next test mode.
"SO" - Sold Out Test
This function allows you to view if a column is sold-out or not sold-out.
Press select button 4 and the display will show "C\#\#", where $\mathbf{C \#}$ represents the column number being checked and second \# $\mathbf{0}$ = not sold-out, $\mathbf{1}$ = sold-out.
On machines with DC motors, the current sold out state will be displayed.
Press select button 1 to return to "SO".
Press select button 2 to scroll to the next test mode.
"DSP" - Display Test
This function allows you to test all segments in the display.
Press select button 4 and the display segments will illuminate in the following manner; all vertical elements followed by all horizontal elements, then all diagonal elements. All sold-out indicators (if used) are lit with the horizontal elements and "Use Correct Change Only" indicators are lit with the vertical elements.
Press select button 1 to return to "DSP".
Press select button 2 to scroll to "RELY".
"RELY" - Relay Test
This function allows you to test the relay electronic control of the compressor (CNP\#), the evaporator fan(s) (FAN\#), and the sign front light (LIT\#).

## CAUTION: Disconnect power to the compressor before testing the compressor relay. Failure to disconnect power to the compressor before testing the relay could result in damaging the compressor.

Press select button 4 and the display will show "CNP\#", where \# is the state of the relay $0=$ not activated or off; $1=$ activated or on. Press select button 4 to toggle the relay on and off. Press select button 2 to scroll to "FAN\#", where \# is the state of the relay $-0=$ activated or on, 1 $=$ deactivated or off. Press select button 4 to toggle the fan(s) on and off.
Press select button 2 to scroll to "LIT\#", where \# is the state of the relay $-0=$ activated or on, 1 = deactivated or off. Press select button 4 to toggle the lights on and off. Press select button 1 to return to "RELY".
Press select button 1 again to return to "TEST".
Press select button 2 to scroll to "PASS".

## * "PASS" - PASSWORD ROUTINE

This function allows you to enter the following routines, which are not accessible until the operator enters a password, which is set as 4-2-3-1. To enter the password, press select button 4 until the display goes blank. Then press select button 2 , then 3 , then 1 , and then 4 , and "CASH" should appear on the display. If not entered properly, the display will return to "PASS". If entered correctly, the display will go to the next function "CASH".

## * "CASH" - CASH COUNTER ROUTINE

This function will show the user the vender historical total cash counted and the resettable cash counted for each selection for the vender.

Press select button 4 and "CASH"/"\#\#\#\#"/"\#\#.\#\#" will show on the display where the 8 "\#" characters are the historical total cash counters that have been recorded. Note: Leading zeros are not displayed. Example: Display flashes "CASH", then "26", then "2500". This is $\$ 2625.00$ historical total cash.

Press select button 2 or 3 to display "CA\#"/"\#\#\#\#"/"\#\#.\#\#" where the character "CA\#" is a selection number and the $8 " \# "$ characters are the resettable cash counters for that selection. Note: Leading zeros are not displayed. Pressing select button 2 or 3 at this time will scroll through the available selection cash counters. Example: Display flashes "CA1", then " 5 ", then "20.50". This is $\$ 520.50$ resettable cash for selection \#1. Press select button 1 to return to "CASH"/"\#\#\#\#"/"\#\#.\#\#". Press select button 1 again to return to "CASH".

Press select button 2 to scroll to the next routine.

## * "SALE" - SALES COUNTER ROUTINE

This function will show the user the vender historical total number of vends and the resettable vends counted for each selection for the vender.

Press select button 4 and "SALE"/"\#\#\#\#"/"\#\#\#\#" will show on the display where the 8"\#" characters are the historical total vend counters that have been recorded. Note: Leading zeros are not displayed. Example: Display flashes "SALE", then "1325". This is 1325 historical vends.

Press select button 2 or 3 to display "SL\#"/"\#\#\#\#"/"\#\#\#\#", where the "SL\#" character is a selection number and the $8 " \# "$ characters are the resettable vend counters for that selection. Note: Leading zeros are not displayed. Pressing select button 2 or 3 at this time will scroll through the available selection vend counters. Example: Display flashes "SL 1" then "145". This is 145 resettable vends counted for selection 1. Pressing select button 1 will return to "SALE"/"\#\#\#\#"/"\#\#\#\#". Press select button 1 to return to "SALE".

Press select button 2 to scroll to the next routine.

## * "PRIC" - PRICE SETTING ROUTINE

This function allows the user to set pricing. When Configuration Switch 1 is programmed to "C1 1", multipricing is on and a price for each selection needs to be set.

Press select button 4 and "PR1" will show on the display.
Press select button 4 to set the price on select button 1, "00.00" or current price setting will show on the display.
Press select button 2 or 3 to change the price setting for selection 1.
Press select button 4 to enter the price selected and the display will return to "PR1".
Press select button 2 to scroll to the next selection you wish to set price. Press select button 4 , set the price and enter the price. Repeat these steps for each select button until all prices are set. Note: Selections go PR1 through ALL.

If Configuration Switch 1 is programmed to "C1 O", single price, set SPRI1 as described above. The price entered for SPRI1 will be set for all selections.
Press select button 1 to return to "PRIC".
Press select button 2 to scroll to the next routine.

## * "STS" - SPACE-TO-SALES ROUTINE

This function allows you to change the space-to-sales settings.
Press select button 4 and "OPT\#" or "CSTS" will show on the display, this indicates the current space-tosales option.
Press select button 2 or 3 to scroll through the options.
Press select button 4, with the desired option showing on the display, to save that option and return to "STS".

| SELECT / COLUMN OPTIONS |  |  |  |  |  |  | SELECT / COLUMN OPTIONS |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DN504P LMV |  |  |  |  |  |  | DN504P CCC |  |  |  |  |  |  |
| Select \# | Opt1 | Opt2 | Opt3 | Opt4 | Opt5 | Opt6 | Select \# | Opt1 | Opt2 | Opt3 | Opt4 | Opt5 | Opt6 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1,2 | 1 | 1 | 1 | 1 | 1 |
| 2 | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 2,3 | 2 | 2 | 2 | 2 |
| 3 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 4 | 4 | 3,4 | 3 | 3 | 3 |
| 4 | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | 5 | 5 | 4,5 | 4 | 4 |
| 5 | 4 | 4 | 4 | 4 | 5 | 5 | 5 | 6 | 6 | 6 | 6 | 5,6 | 5 |
| 6 | 5 | 5 | 5 | 5 | 5 | 6 | 6 | 7 | 7 | 7 | 7 | 7 | 6,7 |
| 7 | 6 | 6 | 6 | 6 | 6 | 6 |  |  |  |  |  |  |  |
| 8 | 7 | 7 | 7 | 7 | 7 | 7 |  |  |  |  |  |  |  |
| DN720P LMV |  |  |  |  |  |  | DN720P CCC |  |  |  |  |  |  |
| Select \# | Opt1 | Opt2 | Opt3 | Opt4 | Opt5 | Opt6 | Select \# | Opt1 | Opt2 | Opt3 | Opt4 | Opt5 | Opt6 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1,2 | 1 | 1 | 1 | 1 | 1 |
| 2 | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 3,4 | 2,3 | 2 | 2 | 2 | 2 |
| 3 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 5 | 4,5 | 3,4 | 3 | 3 | 3 |
| 4 | 2 | 3 | 3 | 4 | 4 | 4 | 4 | 6 | 6 | 5,6 | 4,5 | 4 | 4 |
| 5 | 3 | 3 | 4 | 4 | 5 | 5 | 5 | 7 | 7 | 7 | 6,7 | 5,6 | 5 |
| 6 | 4 | 4 | 4 | 5 | 5 | 6 | 6 | 8 | 8 | 8 | 8 | 7,8 | 6,7 |
| 7 | 5 | 5 | 5 | 5 | 6 | 6 | 7 | 9 | 9 | 9 | 9 | 9 | 8,9 |
| 8 | 6 | 6 | 6 | 6 | 6 | 7 | 8 | 10 | 10 | 10 | 10 | 10 | 10 |
| 9 | 7 | 7 | 7 | 7 | 7 | 7 |  |  |  |  |  |  |  |
| 10 | 8 | 8 | 8 | 8 | 8 | 8 |  |  |  |  |  |  |  |
| 11 | 9 | 9 | 9 | 9 | 9 | 9 |  |  |  |  |  |  |  |
| 12 | 10 | 10 | 10 | 10 | 10 | 10 |  |  |  |  |  |  |  |

NA = Not Applicable
"CSTS" - Custom space-to-sales allows you to assign columns to select buttons.
Press select button 4 and "SL\#I\#\#" will alternate showing on the display. SL\# is the select button number and \#\# is the column(s) currently assigned or "NONE".
Press select button 4 and "CO\#" will show on the display. "CO\#" is the column number to be added or deleted to select button.
Press select button 4 and "CO \# \#" will show on the display with \# blinking on the display; $0=0$ off or delete, 1 = on or add.
Press button 2 to scroll between 0 and 1. With the setting you wish to use showing on the display press select \#4 and return to "CO\#".
Press select button 1 will return to "SL\#I\#".
Press select button 1 again will go to "SAVE".
Press select button 4 to save and display will go to "STS".
Repeat steps above to add/delete columns to each selection.
Press select button 2 to scroll to next routine.

This function allows the user to access and change the programming of the following machine configuration settings. If you press select button 4 and the display shows "LOC", this means configuration setting changes will not be allowed. If "C1" is displayed, then configuration setting changes will be allowed. "LOC" can only be enabled or disabled through DEX programming. If "C1" is displayed, the listed settings are available. Note: You must press select button 4 with the configuration code displayed if you wish to enter the edit mode. The " 0 " or " 1 " will be flashing to acknowledge you are in the edit mode.
IMPORTANT: All machine configuration codes are disabled coming from the factory ( $\mathbf{C}$ \#0).
C1- Configuration Switch 1 - Multi-Price Setting Mode
This code is used to enable the single price mode "C1 O" or multi-price mode "C1 1".
Press select button 4 and "C1 \#" will be displayed, with the "\#" flashing.
Press select buttons 2 or 3 to scroll between "C1 O" and "C1 1".
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C1 \#"and keep the original setting.
Press select button 2 to scroll to "C2 \#".
C2- Configuration Switch 2 - Optional Features Enable
This code is used to allow (C2 1) the following optional features to be displayed and enabled: "DISC", "OVER", "BLC1", "BLC2", and "SDEP".
Press select button 4 and "C2 \#" will be displayed with the \# flashing.
Press select buttons 2 or 3 to scroll between "C2 0" and "C2 1".
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C2 \#" and keep the original setting. Press select button 2 to scroll to "C3".

C3- Configuration Switch 3 - POS Message
This code is used to disable the point of sale message. C3 $\mathbf{0}=$ enabled, C3 1 = disabled.
Press select button 4 and "C3 \#" will be displayed, with the "\#" flashing.
Press select buttons 2 or 3 to scroll between "C3 0" and "C3 1".
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C3 \#" and keep the original setting.
Press select button 2 to scroll to "C4".
C4- Configuration Switch 4 - Automatic Viewing of Historical Sales and Cash Accounting, EROR or NONE
This code is used to enable viewing of historical sales and cash, and EROR or NONE automatically when the door is opened. To enable automatic viewing option enter "C4 1"; to disable enter "C40".
At "C4 0" any existing errors or "NONE" is automatically displays when the door is open.
Press select button 4 and "C4 \#" will be displayed, with the "\#" flashing.
Press select button 2 or 3 to scroll between "C4 0" and "C4 1".
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C4 \#" and keep the original setting.
Press select button 2 to scroll to "C5".
C5- Configuration Switch 5 - Door Switch Reset Status
This code is used to reset all resettable data when the door switch is cycled and at least one data register is read via the display when set at "C5 1" or to reset all resettable data only when the "RESET" command is received via handheld or portable computer when set at "C50".
Press select button 4 and "C5 \#" will be displayed, with the "\#" flashing.
Press select buttons 2 or 3 to scroll between "C50" and "C5 1".
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C5 \#" and keep the original setting.
Press select button 2 to scroll to "C6".

C6- Configuration Switch 6 - Reserved
This code is reserved for future use.
Press select button 2 to scroll to "C7".

C7- Configuration Switch 7-Save Credit
This code is used to determine how long a credit will be saved.
C7 $\mathbf{0}$ will save the credit for five minutes. C7 1 will save the credit indefinitely. Press select button 4 and "C7 \#" will be displayed, with the "\#" flashing.
Press select button 2 or 3 to scroll between C7 0 and C7 1.
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C7 \#" and keep the original setting.
Press select button 2 to scroll to "C8".

C8 - $\quad$ Configuration Switch 8 - Force Vend
This code is used to determine escrow to select or escrow to price.
C8 0 will set vender to escrow to select and C8 1 will set vender to escrow to price.
Press select button 4 and "C8 \#" will be displayed, with the "\#" flashing.
Press select button 2 or 3 to scroll between C8 0 and C8 1.
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C8 \#" and keep the original setting.
Press select button 2 to scroll to "C9".

C9- Configuration Switch 9 - Multi Vend
This code is used to allow multiple vends without re-depositing funds.
C9 0 will not allow multiple vends and C9 1 will allow multiple vends.
Press select button 4 and "C9 \#" will be displayed, with the "\#" flashing.
Press select button 2 or 3 to scroll between C9 0 and C9 1.
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C9 \#" and keep the original setting.
Press select button 2 to scroll to "C10".
C10- Configuration Switch 10 - Bill Escrow Inhibit
This code is used to allow last bill that meets or exceeds maximum vend price to be held in escrow. C10 0 will escrow bill and C10 1 will not escrow bill.
Press select button 4 and "C10 \#" will be displayed, with the "\#" flashing.
Press select button 2 or 3 to scroll between C10 0 and C10 1.
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C10 \#" and keep the original setting.
Press select button 2 to scroll to the next configuration code.
Press select button 1 to return to "CON".
Press select button 2 will scroll to next routine.

## *"CCOC" - CORRECT CHANGE ONLY CONTROL ROUTINE

This function is used to allow consumer overpay, set a correct change value, and set an unconditional acceptance value.

Press select button 4 will display "CON\#" where \# is the current setting of allow consumer overpay. Press select button 2 or 3 to scroll to "CCU" or "ACC".
"CON\#" - Allow Consumer Overpay
This function allows the vender to vend with the risk of not being able to return the full amount of change. This function has to be turned on"CON1" to use the value set in "ACC". Press select button 4 and display will show "CON\#" with the \# flashing.
CON1 will allow consumer overpay (customer could potentially be shortchanged) and CON0 will not allow consumer overpay (will not allow customer to be shortchanged).
Press select button 2 or 3 to scroll between CON0 and CON1.
Press select button 4 with the display flashing the setting you wish to use to select that setting, or press select button 1 to return to "C10 \#"and keep the original setting. Press select button 2 to scroll to "CCU".
"CCU" - Correct Change Value
This is the function that the control board will use to set a value which will turn on the correct change indicator. Note: The "CCU" must be equal to or greater than the "ACC".

Note: If the value set is 00.00 , the correct change indicator will never come on.
If the controller determines that it cannot return the exact amount of the correct change value or any value less than it then the indicator will be turned on.
Press select button 4 and the display will show "\#\#.\#\#' with leading zeros not being displayed.
Press select button 2 or 3 to scroll from. 00 to 99.99.
Press select button 4 with the display showing the value you wish to use to accept that value, or select button 1 to keep the original value displayed. Display will return to "CCU"
Press select button 2 to scroll to "ACC".
"ACC" - Unconditional Acceptance Value
This is the function that the control board will use to set the largest value of any single form of currency (coin or bill) that can be accepted. . Note: if "ACC" is set to a value greater than "CCU" the "CCU" value will be automatically set equal to the "ACC" value. Press select button 4 and the display will show "\#\#.\#\#' with leading zeros not being displayed. Press select button 2 or 3 to scroll from. 00 to 99.99.
Press select button 4 with the display showing the value you wish to use to accept that value, or select button 1 to keep the original value displayed. Display will return to "ACC".
Press select button 1 to return to "CCOC".
Press select button 2 to scroll to next routine.

## *"PREV" - PREVIEW DATA PASSWORD ROUTINE

This function is used to enable viewing of cash collected, product sales, and error codes without opening the door. To view the data the 4 digit password (4-2-3-1) must be entered with the door closed. Once entered the "CASH", "SALE", "EROR", and "RTN" menus are available from the front of the vender. To view, follow instructions for cash counter routine, sales counter routines, error routine and return.

To change "PREV" password:
At "PREV" press select button 4, "\#\#\#\#" (representing current four digit password) will show on display with the far left digit blinking. Press select button 2 or 3 to scroll to number desired for password. Press select button 4 to accept the flashing digit. The next digit will start blinking, press select button 2 or 3 to scroll to number desired for password. Press select button 4 to accept the flashing digit. Continue this process until all 4 digits are set. Then press select button 4 and the display will return to "PREV" and the new password has been saved. Pressing select button 1 at anytime during this routine will return to "PREV" with no changes to password occurring.

Press select button 2 to scroll to next routine.

## *"LANG" - LANGUAGE

This function is used to set the language that will be used for display messages. Note: This does not change the menu prompts.
Press select button 4 and the display will show the language currently set in the controller.
Press select button 2 or 3 to scroll through the languages available.

| ENG - | English | ITA | - | Italian | SLO - |
| :--- | :--- | :--- | :--- | :--- | :--- |
| FRN - | French | PORT - | Portuguese | FIN - | Finnish |
| GER - | German | ESP | - | Spanish | NOR - |
| Norwegian |  |  |  |  |  |

With the language you wish to enter showing on the display, press select button 4 and display will return to "LANG". Pressing select button 1 at anytime during this routine will return to "LANG" with no changes to password occurring.

Press select button 2 to scroll to next routine.

This function is used to set the year, month, date, and hour (military 24 hour clock).
Press select button 4 and "ENB\#" will show on display with \# showing the current setting for the enable routine.
"ENB\#" - Time and Date Enable Routine
Press select button 4 and \# will flash.
Press select button 2 to scroll between ENB0 and ENB1.
Press select button 4 with the display showing the setting you wish to use and display will return to "ENB\#".
Press select button 2 to scroll to "YEAR".
"YEAR" - Year Setting (2000 to 2099)
Press select button 4 and the current year setting will show on display.
Press select button 2 or 3 to change the year (2000 to 2099).
After pressing select button 4 to accept the year on the display, or select button 1 to keep the year originally displayed, the display will return to "YEAR".
Press select button 2 to scroll to "MTH".
"MTH" - Month Setting (01 to 12)
Press select button 4 and the current 2 digit month setting will show on display.
Press select button 2 or 3 to change the month ( 01 to 12).
After pressing select button 4 to accept the month on the display, or select button 1 to keep the month originally displayed, the display will return to "MTH".
Press select button 2 to scroll to "DATE".
"DATE" - Day of Month Setting (1 to 31)
Press select button 4 and the current 2 digit day of month setting will show on display.
Press select button 2 or 3 to change the day of month (1 to 31).
After pressing select button 4 to accept the date on the display, or select button 1 to keep the date originally displayed, the display will return to "DATE".
Press select button 2 to scroll to "HOUR".
"HOUR" - Hour and Minute Setting (0000 to 2359)
Press select button 4 and "hhmm" will be displayed, where "hh" is the hour (military time) and " mm " is the minute.
The hour setting will be blinking to indicate it can be changed. Press select button 2 or 3 to change the hour setting. Press select button 4 to save the hour setting and the minute setting will start blinking to indicate it can be changed. Press select button 2 or 3 to change the minute setting. Press select button 4 will save and return display to "HOUR".
Pressing select button 1 at anytime during this routine will return to "HOUR" with no changes to the hour or minute settings occurring.
Press select button 2 to scroll to "DST".
"DST" - Daylight Saving Time Setting
This function is used to set the preferred daylight savings time setting.
Press select button 4 will display the current setting.
Press select button 2 or 3 to scroll through the "DST" options listed:
"OFF", no daylight savings time changes made.
"AUS", Australian rules - Set forward 1 hour at 1:00 am on the first Sunday in October; Set backward 1 hour at 1:00 am on the last Sunday in March.
"EU" European rules - Set forward 1 hour at 1:00 am on the last Sunday in March; Set backward 1 hour at 1:00 am on the last Sunday in October.
"NA" North American rules - Set forward 1 hour at 2:00 am on the first Sunday in April; Set backward 1 hour at 2:00 am on the last Sunday in October.
Press select button 4 with the display showing the setting you wish to use and display will return to "DST".
Pressing select button 1 at anytime during this routine will return to "DST" with no changes to the Daylight Savings Time settings occurring.
Press select button 1 to return to "TIME".

Press select button 2 to scroll to next routine.

## *"LIT" - LIGHTING CONSERVATION CONTROL ROUTINE)

This function is used to turn the lights off and on during certain periods of the day.
Press select button 4 will enter "ENB\#" with the current ENB setting displayed.

| ENB\# | Lighting Conservation Control Enable Routine |
| :---: | :---: |
|  | This function is used to disable Lighting Conservation Control "ENBO" (lights will be on at all times) or enable Lighting Conservation Control "ENB1" (lights can be set to turn off). <br> Press select button 4 and the \# will begin to flash. <br> Press select button 2 or 3 to scroll between "ENB0" and "ENB1". <br> Press select button 4 with the display showing the setting you wish to use and the display will return to a solid "ENB\#". <br> Press select button 2 to scroll to "STRT". |
| STRT - | Start Lighting Conservation Setting (lights off) <br> This function is used to set the days and time to start Light Conservation when "ENB 1" is selected. <br> Press select button 4 and "DAY" will show on the display. |
|  | "DAY" - Day to Start Setting. <br> This function is used to set the days of the week to start Light Conservation. Press select button 4 and " $x x x \#$ " will show on the display, where $\mathbf{x x x}$ will be the day of the week (i.e. MON, TUE, WED, THU, FRI, SAT, SUN, ALL) and \# is $0=$ disable, $\mathbf{1}=$ enable. With the display showing the day you wish to set press select button 4. The \# will start blinking. Press select button 2 or 3 to scroll between "xxx0" and "xxx1". Press select button 4 with the display showing the setting you wish to use. Display will return to "xxx\#". Press select button 2 to scroll to the next day to set or press select button 1 to return to "DAY". Press select button 2 to scroll to "HOUR". |
|  | "HOUR" - Start Hour and Minute Setting <br> This function is used to set the hours to start Light Conservation (lamps off). Press select button 4 and "hhmm" will show on the display, where "hh" is the hour (military time) and "mm" is the minute. " hh " will be blinking, indicating the hour setting may be changed. Press select button 2 to scroll from 00 to 23 . With the display showing the hour you wish to start Light Conservation, press select button 4. " mm " will start blinking, indicating the minute setting may be changed. Press select button 2 to scroll from 00 to 59 . With the display showing the minute you wish to start Light Conservation, press select button 4. The display will return to "HOUR". Press select button 1 to return to "STRT". Press select button 2 to scroll to "STOP". |

"STOP" - Stop Light Conservation Setting (lights on)
This function is used to set the days and time to stop Light Conservation.
Press select button 4 and "DAY" will show on the display.
"DAY" - Day To Stop Setting
This function is used to set the days of the week to stop Light Conservation and can be set in the same manner as Day to Start Setting.
"HOUR" - Stop Hour and Minute Setting
This function is used to set the hours and minutes to stop Light Conservation and can be set in the same manner as Start Hour and Minute Setting.
Press select button 1 to return to "STOP".
Press select button 1 to return to "LIT".
Press select button 2 to scroll to next routine.

## *"RFRG" - REFRIGERATION ROUTINE

This function is used to electronically control the refrigeration operations of the vender. Press select button 4 will enter "ENB\#" with \# showing the current "ENB" setting.

ENB\# - Energy Conservation Enable Routine
This function is used to disable Energy Conservation "ENBO" or enable Energy Conservation "ENB1". When enabled the cabinet temperature will be allowed to rise to the programmed storage level "STOR" during the following programmed time blocks.

Press select button 4 and the current "ENB\#" setting (\#) will start flashing.
Press select button 2 or 3 to scroll between "ENBO" and "ENB1".
Press select button 4 with the display showing the setting you wish to use and the display will return to a solid "ENB\#".
Press select button 2 to scroll to "STRT".
"STRT" - Start Energy Conservation
This function is used to set the days and time to start Energy Conservation when "ENB1" is selected.
Press select button 4 and "DAY" will show on the display.
"DAY" - Day to Start Setting
This function is used to set the days of the week to start Energy Conservation.
Press select button 4 and "xxx\#: will show on the display, where xxx will be the day of the week (i.e. MON, TUE, WED, THU, FRI, SAT, SUN, ALL) and \# is $0=$ disable, $1=$ enable. With the display showing the day you wish to set press select button 4. The \# will start blinking. Press select button 2 or 3 to scroll between "xxx0" and "xxx1". Press select button 4 with the display showing the setting you wish to use. Display will return to "xxx\#". Press select button 2 to scroll to the next day to set or press select button 1 to return to "DAY".
Press select button 2 to scroll to "HOUR".
"HOUR" - Start Hour and Minute Setting
This function is used to set the hours to start Energy Conservation.
Press select button 4 and "hhmm" will show on the display, where "hh" is the hour (military time) and "mm" is the minute. "hh" will be blinking, indicating the hour setting may be changed. Press select button 2 to scroll from 00 to 23 . With the display showing the hour you wish to start Energy Conservation, press select button 4. "mm" will start blinking, indicating the minute setting may be changed. Press select button 2 to scroll from 00 to 59 . With the display showing the minute you wish to start Energy Conservation, press select button 4. The display will return to "HOUR".
Press select button 1 to return to "STRT". Press select button 2 to scroll to "STOP".
"STOP" - Stop Energy Conservation Setting
This function is used to set the days and time to stop Energy Conservation when "ENB1" is selected.
Press select button 4 and "DAY" will show on the display.
"DAY" - Day To Stop Setting
This function is used to set the days of the week to stop Energy Conservation and can be set in the same manner as Day to Start Setting.
"HOUR" - Stop Hour and Minute Setting
This function is used to set the hours and minutes to stop Energy Conservation and can be set in the same manner as Start Hour and Minute Setting.
Press select button 1 to return to "STOP".
Press select button 2 to scroll to "DEGX".
"DEGX" - Degree Fahrenheit / Celsius Setting Routine ( X is the current setting F or C)
This function is used to set the degree reading to Fahrenheit (DEGF) or Celsius (DEGC).
Press select button 4 and "DEGX", where the current setting ( $X$ ) will be blinking. Press select button 2 or 3 to scroll between DEGF and DEGC.
Press select button 4 with the display showing the setting you wish to use and the display will return to a solid "DEGX", or press select button 1 to keep the original setting before returning to the solid "DEGX" display.
Press select button 2 to scroll to "SETP".
"SETP" - Set Point Control Routine (Default Temperature $35^{\circ} \mathrm{F} / 1.5^{\circ} \mathrm{C}$ )
This function is used to set the average product temperature for initial pull down and reload recovery.
Press select button 4 and "tt.tx" will show on the display where x is F (Fahrenheit) or C (Celsius) and tt .t is the degrees.
Press select button 2 to increase or 3 to decrease the number by $1^{\circ} \mathrm{F}$ or $0.5^{\circ} \mathrm{C}$. With the display showing the set point temperature you wish to use, press select button 4 .
Pressing select button 1 while in this submenu will return to the "SETP" prompt and keep the original "SETP" setting.
Press select button 2 to scroll to "STOR".
"STOR" - Storage Setting Routine (Default Temperature $60^{\circ} \mathrm{F} / 15.5^{\circ} \mathrm{C}$ )
This function is used to set the temperature for product storage and is used when Energy Conservation is enabled.
Press select button 4 and "tt.tx" will show on display when x is F (Fahrenheit) or C (Celsius) and $t t . t$ is the degrees.
Press select button 2 to increase and 3 to decrease the number by $1^{\circ} \mathrm{F}$ or $0.5^{\circ} \mathrm{C}$. With the display showing the storage setting you wish to use, press select button 4 .
Pressing select button 1 while in this submenu will return to the "STOR" prompt and keep the original "STOR" setting.
Press select button 2 to scroll to "DSPX".
"DSPX" - POS Temperature Display Enable Routine
This function is used to enable the POS Temperature to be displayed following the "ICE
COLD COCA COLA" POS message.
Press select button 4 and "DSPX" will show on the display where x is the current setting. With " X " blinking, press select button 2 or 3 to scroll between "DSPO" disabled or not displayed and "DSP1" enabled or displayed. With the display showing the setting you wish to use, press select button 4.
Press select button 1 to return to "RFRG".
Press select button 2 to scroll to next routine.

## *"BLC1" - BLOCK SELECTION BANK 1 ROUTINE (CON 2 must be enabled - C2 1)

This function is used to set selections which will be blocked during certain periods of the day. Press select button 4 will enter "ENB\#" with \# being the current enable setting (0 or 1).
"ENB\#" - Blocking Enable Routine
This function is used to disable blocking "ENBO" or enable blocking "ENB1".
When enabled, active selections will not be allowed to vend on the days and times programmed.
Press select button 4 and the current ENB setting will flash.
Press select button 2 or 3 to scroll between "ENB0" and "ENB1".
Press select button 4 with the display showing the setting you wish to use.
Display will return to a solid "ENB\#".
Press select button 2 to scroll to "STRT".
"STRT" - Start Selection Blocking Routine
This function is used to set the day(s) and time to start selection blocking when blocking is enabled ("ENB1").
Press select button 4 and "DAY" will show on the display.
"DAY" - Day of Week Start Setting

This function is used to set the day(s) of the week to start selection blocking.
Press select button 4 and "xxx\#" will show on the display, where $x x x$ will be the day of the week (i.e. MON, TUE, WED, THU, FRI, SAT, SUN, ALL) and \# is $0=$ disable, 1 = enable. With the display showing the day you wish to set press select button 4. The \# will start blinking. Press select button 2 or 3 to scroll between "xxx0" and "xxx1".
Press select button 4 with the display showing the setting you wish to use. Display will return to "xxx\#'.
Press select button 2 to scroll to the next day to set or press select button 1 to return to "DAY". Press select button 2 to scroll to "HOUR".
"HOUR" - Start Hour and Minute Setting
This function is used to set the hours and minutes to start selection blocking.
Press select button 4 and "hhmm" will show on the display, where hh is the hour (military time) and mm is the minute. " hh " will be blinking, indicating the hour setting may be changed.
Press select button 2 to scroll from 00 to 23. With the display showing the hour you wish to start selection blocking, press select button 4. "mm" will then start blinking, indicating the minute setting may be changed.
Press select button 2 to scroll from 00 to 59 . With the display showing the minute you wish to start selection blocking, press select button 4. The display will return to "HOUR".
Press select button 1 to return to "STRT".
Press select button 2 to scroll to "STOP".
"STOP" - Stop Selection Blocking Routine
This function is used to set the day(s) and times to stop selection blocking.
Press select button 4 and "DAY" will show on the display.
"DAY" - Day of Week Stop Setting
This function is used to set the days of the week to stop selection blocking and can be set in the same manner as Day of Week Start Setting.

"HOUR" - Stop Hour and Minute Setting<br>This function is used to set the hours and minutes to stop selection blocking and can be set in the same manner as Start Hour and Minute Setting.<br>Press select button 1 to return to "STOP".<br>Press select button 2 to scroll to "SEL".

"SEL" - Selection To Be Affected By Blocking
This function is used to set selection(s) which will be blocked during certain periods of the day.
Press select button 4 and $X X \#$ will be displayed, where $X X$ is the selection number and \# is the current setting for the selection number displayed. $\mathbf{0}=$ disabled, $\mathbf{1}=$ enabled.
Press select button 2 or 3 to scroll to the select button number setting you desire to change.
Press select button 4 with the select button number showing you wish to change (i.e. 01\#) and the \# will start flashing.
Press select button 2 or 3 to scroll between $\mathbf{x x} 0$ and $\mathbf{x x} 1$.
Press select button 4 with the display showing the setting you wish to use to save that setting. Press select button 1 with the display flashing the enable setting will keep the original setting.
Display will return to a solid "XX \#".
Press select button 1 to return to "SEL".
Press select button 2 to scroll to "LITX".
"LITX" - Lighting / P.O.S. Display Control
This function is used to turn the lights (if supported) off during selection blocking period 1.
$\mathbf{0}=$ disable or on; $\mathbf{1}=$ enable or off.
Press select button 4 and the " X " will start flashing.
Press select button 2 or 3 to scroll between "LIT0" and "LIT1".
Press select button 4 with the display showing the setting you wish to use to save the setting.

Press select button 1 with the display flashing the light setting will keep the original setting.
Display will return to "LITX".
Press select button 1 to return to "BLC1".
Press select button 2 to scroll to "BLC2".

## *"BLC2" - BLOCK SELECTION BANK 2 ROUTINE (CON 2 must be enabled - C2 1)

This function is a second set used to set selection(s) which will be blocked during certain periods of the day. Press select button 4 will enter "ENB\#" with \# being the current enable setting.
"ENB\#" - Blocking Enable Routine.
Set this function using instruction for "ENB\#" in "BLC1".
"STRT" - Start Selection Blocking Routine
This function is used to set the day(s) and times to start selection blocking.
Press selection button 4 and "DAY" will show on the display.
"DAY" - Day of Week Start Setting
Set this feature using instructions for "BLC1" "STRT" "DAY".
"HOUR" - Start Hour and Minute Setting
Set this function using instructions for "BLC1" "HOUR" "DAY".
"STOP" - Stop Selection Blocking Routine.
This function is used to set the day(s) and times to stop selection blocking.
Press select button 4 and "DAY" will show on the display.
"DAY" - Day of Week Stop Setting
Set this function using instructions for "BLC1" "STOP" "DAY".
"HOUR" - Stop Hour and Minute Setting
Set this function using instructions for "BLC1" "STOP" "HOUR".
Press select button 1 to return to "STOP".
Press select button 2 to scroll to "SEL".
"SEL" - Selection To Be Affected By Blocking
This function is used to set selection(s) which will be blocked during certain periods of the day.
Set this function using instructions for "BLC1" "SEL".
Press select button 1 to return to "SEL".
Press select button 2 to scroll to "LITX".
"LITX" - Lighting / P.O.S. Display Control
This function is used to turn the lights (if supported) off during selection blocking period 2.
Set this function using instructions for "BLC1" "LIT".
Press select button 1 to return to "BLC2".
Press select button 2 to scroll to "DISC".

## *"DISC" - DISCOUNT SETTING ROUTINE (CON 2 must be enabled - C2 1)

This function is used to set the day(s) and times to allow discount prices.
Press select button 4 will enter "ENB\#" with \# being the current enable setting.
"ENB\#" - Discount Setting Enable Routine
This function is used to disable discounting "ENB0" or enable discounting "ENB1".
Press select button 4 and the current ENB setting will flash.
Press select button 2 or 3 to scroll between "ENB0" and "ENB1".
Press select button 4 with the display showing the setting you wish to use.
Display will return to a solid "ENB\#".
Press select button 2 to scroll to "STRT".
"STRT" - Start Discount Pricing
This function is used to set the day(s) and times to start discount prices.
Press select button 4 and "DAY" will show on the display.
"DAY" - Day of the Week Start Setting
Set this feature using instructions for "BLC1" "STRT" "DAY".
"HOUR" - Start Hour and Minute Settings
Set this feature using instructions for "BLC1" "STRT" "HOUR".
"STOP" - Stop Discount Pricing
This function is used to set the day(s) and times to stop discount prices.
Press select button 4 and "DAY" will show on the display.
"DAY" - Day to Stop Setting
Set this feature using instructions for "BLC1" "STOP" "DAY".
"HOUR" - Stop Hour and Minute Setting
Set this function using instructions for "BCL1" "STOP" "HOUR".
"SEL" - Selection Affected by Discount Pricing
This function is used to set selection(s) which will be affected by discount prices.
Press select button 4 and "XX\#" will be displayed, whereXX is the selection number and \# is the current setting for the selection number displayed. $\mathbf{0}=$ disabled, $\mathbf{1}=$ enabled.
Press select button 2 or 3 to scroll to the select button number you desire to change.
Press select button 4 with the select button number showing you wish to change (i.e.01\#) and the \# will start flashing.
Press select button 2 or 3 to scroll between "XX 0" and "XX 1".
Press select button 4 with the display showing the setting you wish to use to save that setting.
Press select button 1 with the display flashing the enable setting will keep the original setting.
Display will return to a solid XX \#.
Press select button 1 to return to "SEL".
Press select button 2 to scroll to "LESS".
"LESS" - Discount Amount
This function is used to set the amount the price will be decreased for selection(s) and times set. Press select button 4 and "\#\#.\#\#" will be displayed, where "\#\#.\#\#" is the current discount that is set. Press select button 2 or 3 to change the discount amount (. 00 to 99.99). Press select button 4 with the display showing the discount setting you wish to use to save that setting.
Press select button 1 with the display showing the discount setting will keep the original setting.
Display will show "LESS"..
Press select button 1 to return to "DISC".
Press select button 2 to scroll to "OVER".

## "OVER" - MANUAL SWITCH OVER-RIDE ROUTINE (CON 2 must be enabled - C2 1)

This function is used to allow a key switch (Key Switch Kit 626,020,44x.x4) to over-ride some of the settings stored for normal operations.
This function can be programmed to control one or several of the following features: Free Vend Enable,
Vend Enable, Selection Blocking, Discount Pricing, Lighting Control and Refrigeration Control.
Press select button 4 and the display will show "FRE\#".
Press select button 2 or 3 to scroll through the over-ride routines available.
Press select button 1 to return to "OVER".
"FRE\#" - Free Vend Enable Routine
This function is used to set the vender to Free Vend. $\mathbf{0}=$ disable, $\mathbf{1}=$ enable.
Press select button 4 and "\#" will start flashing.
Press select button 2 or 3 to scroll between "FREO" and "FRE1".
Press select button 4 with the display showing the setting you wish to use to save that setting.

Press select button 1 with the display showing the Free Vend setting will keep the original setting.
Display will return to "FRE\#".
Press select button 2 to scroll to "UND\#".
"VND\#" - Vend Enable Routine
This function is used to set the vender to Override Vending. $\mathbf{0}=$ disable (allow Vending), $\mathbf{1}=$ enable (don't allow Vending).
Press select button 4 and "\#" will start flashing.
Press select button 2 or 3 to scroll between "UNDO" and "UND1".
Press select button 4 with the display showing the setting you wish to use to save that setting.
Press select button 1 with the display showing the Vend Override setting will keep the original setting.
Display will return to "UND\#".
Press select button 2 to scroll to "BLC\#".
"BLC\#" - Selection Blocking Over-ride Routine
This function is used to over-ride "BLC1" and "BLC2" if they are being used. "BLCO" is disabled (allow BLC1 and BLC2), "BLC1" is enabled (don't allow BLC1 and BLC2).
Press select button 4 and "\#" will start flashing.
Press select button 2 or 3 to scroll between "BLCO" and "BLC1".
Press select button 4 with the display showing the setting you wish to use to save that setting.
Press select button 1 with the display showing the Blocking Override setting will keep the original setting.
Display will return to "BLC\#".
Press select button 2 to scroll to "DSC\#".
"DSC\#" - Discounting Over-ride Routine
This function is used to over-ride "DISC" if it is being used. "DISC0" is disabled (allow Discounting) and "DISC1" is Enabled ( don't allow Discounting).
Press select button 4 and "\#" will start flashing.
Press select button 2 or 3 to scroll between "DSC0" and "DSC1"
Press select button 4 with the display showing the setting you wish to use to save that setting.
Press select button 1 with the display showing the Discounting Override setting will keep the original setting.
Display will return to "DSC\#".
Press select button 2 to scroll to "LIT\#".
"LIT\#" - Lighting Control Over-ride Routine
This function is used to over-ride "LIT'" if it is being used. "LITO" is disabled (allow Lighting Control) and "LIT1" is enabled (don't allow Lighting Control).
Press select button 4 and "\#" will start flashing.
Press select button 2 or 3 to scroll between "LIT0" and "LIT1".
Press select button 4 with the display showing the setting you wish to use to save that setting.
Press select button 1 with the display showing the Lighting Control Override setting will keep the original setting. Display will return to "LIT\#". Press select button 2 to scroll to "FRG\#".
"FRG\#" - Refrigeration Control Over-ride Routine
This function is used to over-ride "RFRG" if it is being used. "FRG0" is disabled (allow Refrigeration Control) and "FRG1" is enabled (don't allow Refrigeration Control).
Press select button 4 and "\#" will start flashing.
Press select button 2 or 3 to scroll between "FRG0" and "FRG1".
Press select button 4 with the display showing the setting you wish to use to save that setting.

Press select button 1 with the display showing the Refrigeration Control Override setting will keep the original setting.
Display will return to "FRG\#".
Press select button 1 to return to "OVER".
Press select button 2 to scroll to "SDEP".

## "SDEP" - SET COLUMN DEPTH ROUTINE (CON 2 must be enabled - "C2 1" - This must be set before setting package type to "CUSTOM")

This function is used to set the product depth for the selected column.
Press select button 4 and the display will show "XX \#" where XX is the column number and \# is the product depth for that column.
Press select button 4 and the \# (depth) will flash.
Press select button 2 or 3 to set the product depth $(1-5)$.
Press select button 4 to accept the displayed depth, or select button 1 to keep the original depth.
Press select button 2 or 3 to scroll through the columns available.
Repeat setting the depth for remaining columns.
Press select button 1 to return to "SDEP".
Press select button 2 to scroll to "RVND".

## *"RVND" - REMOTE VEND MECHANISM ROUTINE

This function is used to set the day(s) and times to activate the vend operation in a satellite vending device. Press select button 4 will enter "STRT".
"STRT" - Start Satellite Vending Operation
This function is used to set the day(s) and times to start satellite vending.
Press select button 4 and "DAY" will show on the display.
"DAY" - Day of Week Start Setting
This function is used to set the day(s) of the week to start satellite vending.
Press select button 4 and "xxx\#" will show on the display, where $x x x$ will be the day of the week (i.e. MON, TUE, WED, THU, FRI, SAT, SUN, ALL) and \# is $\mathbf{0}=$ disable, 1 = enable.
With the display showing the day you wish to set press select button 4 .
The \# will start blinking. Press select button 2 or 3 to scroll between "xxx0" and "xxx1".
Press select button 4 with the display showing the setting you wish to use.
Display will return to "xxx\#'.
Press select button 2 to scroll to the next day to set or press select button 1 to return
to "DAY".
Press select button 2 to scroll to "HOUR".
"HOUR" - Start Hour and Minute Setting
This function is used to set the hours and minutes to start satellite vending.
Press select button 4 and "hhmm" will show on the display, where $\mathbf{h h}$ is the hour (military time) and mm is the minute. "hh" will be blinking, indicating the hour setting may be changed.
Press select button 2 to scroll from 00 to 23 . With the display showing the hour you wish to start selection blocking, press select button 4 . "mm" will then start blinking, indicating the minute setting may be changed.
Press select button 2 to scroll from 00 to 59 . With the display showing the minute you wish to start selection blocking, press select button 4 . The display will return to "HOUR".

Press select button 1 to return to "STRT".
Press select button 2 to scroll to "STOP".
"STOP" - Stop Satellite Vending Operation This function is used to set the day(s) and times to stop satellite vending. Press select button 4 and "DAY" will show on the display.
"DAY" - Day of Week Stop Setting
This function is used to set the days of the week to stop satellite vending and can be set in the same manner as Day of Week Start Setting.

"HOUR" - Stop Hour and Minute Setting<br>This function is used to set the hours and minutes to stop satellite vending and can be set in the same manner as Start Hour and Minute Setting.<br>Press select button 1 to return to "STOP".<br>Press select button 2 to scroll to "SEL".

"SEL" - Selection To Be Affected By Satellite Vending
This function is used to set selection(s) which will be cause a satellite vending operation during certain periods of the day.
Press select button 4 and $\mathbf{X X Z}$ will be displayed, where $\mathbf{X X}$ is the selection number and \# is the current setting for the selection number displayed. $\mathbf{0}=$ disabled, $\mathbf{1}=$ enabled.
Press select button 2 or 3 to scroll to the select button number setting you desire to change.
Press select button 4 with the select button number showing you wish to change (i.e. 01\#) and the \# will start flashing.
Press select button 2 or 3 to scroll between $\mathbf{x x} 0$ and $\mathbf{x x} 1$.
Press select button 4 with the display showing the setting you wish to use to save that setting. Press select button 1 with the display flashing the enable setting will keep the original setting.
Display will return to a solid XX \#.
Press select button 1 to return to "SEL".
Press select button 2 to scroll to "RATE".
" RATE " - Satellite Vend Rate
This function is used to set the number of vends from the programmed selection that will occur before a satellite vend operation is done ( rate $=3$, every third vend from a programmed selection will cause a satellite vend to be done).
Press select button 4 and "XXX" will be displayed, where "XXX" is the current satellite vend rate. Press select button 2 or 3 to change the vend rate $(0-255$, a vend rate of 0 will disable the remote vend operation).
Press select button 4 with the display showing the vend rate setting you wish to use to save that setting.
Press select button 1 with the display showing the vend rate setting will keep the original setting. Display will show "RATE".
Press select button 1 to return to "RVND".
Press select button 2 to scroll to "PACG".

## *"PACG" - PACKAGE TYPE SETTING ROUTINE

This function is used to set the package type for any or all columns in the vending machine.
Press select button 4 will enter " XX \#", where XX is the column number and \# is the current package type.
Press select button 2 or 3 to scroll through the column numbers or "ALL" for all columns
Press select button 4 and \# will flash allowing the package type to be selected.
Press select button 2 or 3 to scroll through the package types ( $\mathbf{1 - 5}$, " $\mathbf{C}$ " for custom or "RTN" for returning without making adjustments.
Press select button 4 to accept the displayed package type or select button 1 to keep the current package type. If package type is " 1 " through " 5 " go to "SAVE" will be displayed instructions.

## "ANGL" - CUSTOM ANGLE SETTING ROUTINE

If Custom package type is selected "ANGL" is displayed. Press select button 1 to exit without setting angles, or select button 4 to enter angle setting routine.
" 1 " is displayed for product position 1 . Select buttons 2 and 3 will scroll up or down through the product depth set for that column in the "SDEP" menu. IF "SDEP" ISN'T SET BEFORE SETTING A CUSTOM PACKAGE TYPE, THE DEPTH WILL DEFAULT TO THE DEPTH FOR THE LAST PACKAGE TYPE.

## Press select button 4 at the position prompt and "Hxxx" will be displayed with the xxx flashing, this is the hold angle for the product position last displayed

Press select button 2 or 3 to scroll through the hold angle setting up or down ( $0-359$ ). Press select button 4 to accept the displayed angle.
"Vxxx" will be displayed, this is the vend angle for the last product position displayed.
Press select button 2 or 3 to scroll the vend angle setting up or down $(0-359)$. Press select button 4 to accept the displayed angle.
Press select button 1 after the angles have been set for all the product positions.

## COMMON PACKAGE SETTING INSTRUCTIONS RESUME HERE

"SAVE" will be displayed.
Press select button 1 to keep the current package type and "XX \#" will be displayed.
Press select button 4 to save the package type selected and "PRM\#" will be displayed, where \# is the column to prime.
Press select button 1 to bypass the prime operation and return to the "XX \#" display.
Press select button 4 to prime the indicated column. "PRM" will be displayed while the column is being primed.
"XX \#" will be displayed.
Press select button 1 to return to "PACG".
Press select button 2 to scroll to "RTN ".
"RTN" - RETURN TO SALES MODE
Press select button 4 will exit Service Mode and return to Sales Mode.

P SERIES SBC QUICK REFERENCE MENU PROMPTS


Select Button 1: Abort/Cancel (will return to previous menu prompt or to normal door open mode).
Select Button 2: Scroll up (forward in menu). Select Button 3: Scroll down (backward in menu).
Select Button 4: Enter/Save/Clear (allows you to enter a specific prompt, save what you have programmed, or clear the error prompts).

## Setting The Vender Type

## NORMAL MODE:

Note: If "COLS" appears on the display on power up with the door open, you will need to program the vender model number in the controller. To program with "COLS" on the display press select button 4 . The display will show " 6 " for six columns. Press select button 2 to scroll through available number of columns in the machine. When the displayed number of columns matches the number of columns in the machine, press select button 4 to set the number of columns. "MODL" will appear on the display, press select button 4. The display will show the first available model number for the current vender type. Press select button 2 to scroll through the available vender model numbers for this vender. When the vender type you wish to save is showing on the display, press select button 4 . The display will scroll " $4=$ SET PACKAGE TYPE; $\mathbf{1}=$ EXIT". Press select button 4 and the display will show "ALL2" with the 2 flashing. This will allow you to set the package type of the machine if it is different that the default of package type 2. Press select button 2 to scroll through the available package types. Press select button 4 to set the displayed package type, and the display will show "SAVE". Press button 4 to save the package type. "PRM1" will appear on the display. Press button 4 to prime column 1 or select button 1 to skip priming column 1. The display will then display "PRM2". Repeat the priming process until all columns have been primed or skipped. The controller will return to normal door open operating mode.

| The following are Non-Coca-Cola model numbers: | DN756-9, |
| :--- | :--- |
| $\mathbf{6}$ column machines | DN756-10, |
| DN552-5, | DN756-11, |
| DN552-6, | DN756-12, |
| DN552-7, | DN756-13, |
| DN756-10DP, | DN756HV-12, |
| $\mathbf{7}$ column machines | $\mathbf{1 0}$ column machines |
| DN504-6, | DN720-8, DN720-9, DN720-10, |
| DN504-7, | DN720-12, |
| DN504-8, | DN760-9, |
| DN532-5, | DN760-10, |
| DN532-6, | DN760-11, DN760HV-11 |
| DN532-7, | DN760-12, DN760HV-12, |
| $\mathbf{8}$ column machines | DN760-13, |
| DN756-7, | DN770-12, DN770HV-11, DN770HV-12 |

DN756-8,

The following are other model numbers that may appear:

| $\mathbf{6}$ column machines | $\mathbf{8}$ column machines (continued) |
| :--- | :--- |
| DN552-5, | DN756-9 |
| DN552-6, | DN756-10 |
| DN552-7, | DN756-11, DN756HV-11 |
| DN552-8, | DN756-12, DN756HV-12 |
| $\mathbf{7}$ column machines | DN756-13 |
| DN532-5, | $\mathbf{1 0}$ column machines |
| DN532-6, | DN760-9 |
| DN532-7, | DN760-10 |
| DN532-8, | DN760-11 |
| $\mathbf{8}$ column machines | DN760-12 |
| DN756-7, | DN760-13 |
| DN756-8, |  |

Factory Default Setting - LMV


|  |  | DN504P LMV |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard STS |  | STS OPTIONS |  |  |  |  |  |  |  |
| Selection \# | Column \# | Select \# | opt1 | opt2 | opt3 | opt4 | opt5 | opt6 |  |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |  |
| 2 | 1 | 2 | 1 | 2 | 2 | 2 | 2 | 2 |  |
| 3 | 2 | 3 | 2 | 2 | 3 | 3 | 3 | 3 |  |
| 4 | 3 | 4 | 3 | 3 | 3 | 4 | 4 | 4 |  |
| 5 | 4 | 5 | 4 | 4 | 4 | 4 | 5 | 5 |  |
| 6 | 5 | 6 | 5 | 5 | 5 | 5 | 5 | 6 |  |
| 7 | 6 | 7 | 6 | 6 | 6 | 6 | 6 | 6 |  |
| 8 | 7 | 8 | 7 | 7 | 7 | 7 | 7 | 7 |  |
|  |  |  |  | DN720P LMV |  |  |  |  |  |
| Standard STS |  |  |  | STS OPTIONS |  |  |  |  |  |
| Selection \# | Column \# | Select \# | opt1 | opt2 | opt3 | opt4 | opt5 | opt6 |  |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |  |
| 2 | 1 | 2 | 1 | 2 | 2 | 2 | 2 | 2 |  |
| 3 | 2 | 3 | 2 | 2 | 3 | 3 | 3 | 3 |  |
| 4 | 2 | 4 | 2 | 3 | 3 | 4 | 4 | 4 |  |
| 5 | 3 | 5 | 3 | 3 | 4 | 4 | 5 | 5 |  |
| 6 | 4 | 6 | 4 | 4 | 4 | 5 | 5 | 6 |  |
| 7 | 5 | 7 | 5 | 5 | 5 | 5 | 6 | 6 |  |
| 8 | 6 | 8 | 6 | 6 | 6 | 6 | 6 | 7 |  |
| 9 | 7 | 9 | 7 | 7 | 7 | 7 | 7 | 7 |  |
| 10 | 8 | 10 | 8 | 8 | 8 | 8 | 8 | 8 |  |
| 11 | 9 | 11 | 9 | 9 | 9 | 9 | 9 | 9 |  |
| 12 | 10 | 12 | 10 | 10 | 10 | 10 | 10 | 10 |  |

Factory Default Setting - CHAMELEON


| DN504P CHAMELEON (CCC) |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard STS |  | STS OPTIONS |  |  |  |  |  |  |  |  |
| Selection \# | Column \# | Select \# | opt1 | opt2 | opt3 | opt4 | opt5 | opt6 |  |  |
| 1 | 1,2 | 1 | 1,2 | 1 | 1 | 1 | 1 | 1 |  |  |
| 2 | 3 | 2 | 3 | 2,3 | 2 | 2 | 2 | 2 |  |  |
| 3 | 4 | 3 | 4 | 4 | 3,4 | 3 | 3 | 3 |  |  |
| 4 | 5 | 4 | 5 | 5 | 5 | 4,5 | 4 | 4 |  |  |
| 5 | 6 | 5 | 6 | 6 | 6 | 6 | 5,6 | 5 |  |  |
| 6 | 7 | 6 | 7 | 7 | 7 | 7 | 7 | 6,7 |  |  |
| DN720P CHAMELEON (CCC) |  |  |  |  |  |  |  |  |  |  |
| Standard STS OPTIONS |  |  |  |  |  |  |  |  |  |  |
| Selection \# | Column \# | Select \# | opt1 | opt2 | opt3 | opt4 | opt5 | opt6 |  |  |
| 1 | 1,2 | 1 | 1,2 | 1 | 1 | 1 | 1 | 1 |  |  |
| 2 | 3,4 | 2 | 3,4 | 2,3 | 2 | 2 | 2 | 2 |  |  |
| 3 | 5 | 3 | 5 | 4,5 | 3,4 | 3 | 3 | 3 |  |  |
| 4 | 6 | 4 | 6 | 6 | 5,6 | 4,5 | 4 | 4 |  |  |
| 5 | 7 | 5 | 7 | 7 | 7 | 6,7 | 5,6 | 5 |  |  |
| 6 | 8 | 6 | 8 | 8 | 8 | 8 | 7,8 | 6,7 |  |  |
| 7 | 9 | 7 | 9 | 9 | 9 | 9 | 9 | 8,9 |  |  |
| 8 | 10 | 8 | 10 | 10 | 10 | 10 | 10 | 10 |  |  |

The most important facets of proper vender care and maintenance are the electrical power supplied to it, leveling, and cleanliness of the machine and its components.

## POWER

The vender must be connected to a dedicated 120VAC, 15 Amp circuit (U.S. and Canada).

CAUTION:
REMOVE POWER TO THE VENDER PRIOR TO CONNECTING / DISCONNECTING ANY ELECTRICAL COMPONENTS FOR TESTING OR REPLACEMENT.

Periodically inspect the power supply cord for damage. If the cord or plug is worn or damaged, it must be replaced with a power supply cord of the same type, size and specification as originally provided with the machine.

## DO NOT USE THE VENDING MACHINE UNTIL THE WORN OR DAMAGED CORD IS REPLACED.

The Ground Fault Circuit Interrupter (GFCI) must be tested frequently and before each use in accordance with the instructions provided on the GFCI device.

## IF THE GFCI DOES NOT PASS THE TEST, DO

 NOT USE THE MACHINE.Unplug the supply cord from the receptacle and call the Dixie-Narco Technical Support Group for assistance at 1-803-266-5001.


SIGN FACE
The polycarbonate sign face requires proper cleaning to prolong its service life. Periodically clean the sign as follows:

Rinse the sign with a soft cloth or sponge soaked in warm water. If necessary, use a mild soap to loosen any dirt or grime. DO NOT SCRUB or use a brush or squeegee. Scrubbing may cause damage to sign's clear ultraviolet resistant coating (prevents yellowing). Repeat the above steps as necessary. To prevent spotting, dry the sign using a soft cloth.

## CABINET

Wash the cabinet with a good detergent or soap mixed with warm water. Wax the vender often with a good grade of automobile wax. Any corrosion inside of the vender should be removed with a fine steel wool and the area should be painted with aluminum paint. Repair any scratches on painted surfaces to prevent corrosion.

## DRAIN PAN, DRAIN TUBE, AND DRAIN HOSE

To prevent mold and mildew growth, and to avoid personal injury or property damage, the drain pan, drain tube, and drain hose must be properly aligned and routed. Ensure nothing obstructs the drain tube or drain hose and that the hose is not bent, pinched, or twisted in such a way as to prevent the flow of condensate. Periodically inspect the drain pan, drain tube, and drain hose for alignment and the presence of dirt, debris, mold, and mildew. Clean as needed.


THE COMPRESSOR ELECTRICAL CIRCUIT IS ALWAYS LIVE WHEN THE PLUG IS CONNECTED TO AN ELECTRICAL OUTLET

## REFRIGERATION CONDENSER

Check the condenser periodically for dirt or lint buildup. Remove build-up with a brush or vacuum, or blow the dirt out of the condenser with compressed air and an approved safety nozzle. Ensure nothing obstructs the air intake at the bottom of the main door. Ensure nothing obstructs the air exhaust at the rear of the cabinet.

## COIN ACCEPTOR

- Follow the coin acceptor manufacturer's cleaning instructions.


## LUBRICATING THE VENDER

| Time | Component | Lubricant Example |
| :---: | :---: | :---: |
| Every 6 months (or as needed) | Main Door <br> 1. Lock Bolt \& Nut Retainer | Mechanics Friend |
| Every Year (or as needed) | 2. Hinge Pivot Points | Mechanics Friend |
|  | Inner Door <br> 1. Hinge Pivot Points | Mechanics Friend |
|  | 1. Door Gasket | Petroleum Jelly |

## Memory Reset

To reset memory enter the AUTO "Auto Test" menu and scroll to the option to reset the memory. Press select button 4 to select this option and follow the displayed prompts. Once the machine has cleared its memory it will be ready to program.

## EPROM REPLACEMENT

Software changes / upgrades are accomplished by changing the EPROM on the Control Board.

## Single Board Controller (SBC) Software Update Procedure

This document describes how to update software on the Single Board Controller (SBC). Note: All existing software revisions, except software version $804,919,770.01$, will automatically update the new software revision upon power up. For SBC boards using $804,919,770.01$ software menu manual reprogramming is required to update the software.
Important: EPROMs containing software is sensitive to Electrostatic Discharge (ESD). Failure to handle the EPROM carefully could cause damage, which may result in a failed Single Board Controller (SBC).

## ALWAYS KEEP THE EPROM IN THE ESD TUBE. GROUND YOURSELF ON THE VENDER CABINET BEFORE REMOVING THE EPROM FROM THE ESD TUBE OR CONTROL BOARD. AN EPROM CAN BE USED TO PROGRAM MANY VENDERS, AS LONG AS CARE IS TAKEN NOT TO DAMAGE THE EPROMS LEGS.

## ALWAYS TURN POWER OFF BEFORE REMOVING OR INSTALLING EPROMS IN THE CONTROL BOARD.

Note: Use the SBC programming manual to program a vender that has a Single Board Controller (SBC) installed.
I. EPROM removal

- Power down the Vender. Ground yourself on the vender cabinet before removing the EPROM from the ESD tube or control board.
- If the EPROM is present in the SBC, remove the existing EPROM from the SBC.
- Note: An EPROM does not need to be in the board after the SBC has been programmed. The EPROM can be used to reprogram other boards.
- Verify the pins of the new EPROM are not bent before installing in the EPROM socket.
- Install the new EPROM in the EPROM socket. Ensure the EPROM is oriented correctly with its reference marker (locator) in the same direction as the reference marker (locator) of the EPROM socket. Do not rely on the EPROM label for orientating the EPROM. See Figure 1.
II. Automatic Reprogramming (all software revisions except 804,919,770.01)
- Turn power on to Vender. When auto-updating, the display will remain blank while the red LED on the board blinks rapidly for 3-4 seconds. Verify the new software version is shown on the display. If the new software version (the software version of the newly installed EPROM) displays, the SBC software has been successfully updated. If not, verify the EPROM is seated properly, with the reference marker oriented correctly and follow instructions for manual update if updating from 804,919,770.01. If problems still exist, contact the Dixie-Narco Technical Service Department.
Note: To remove the EPROM after programming is complete turn power off, ground yourself on the vender cabinet before removing the EPROM, remove the EPROM, turn power on, test vender for proper operation.
III. Manual Reprogramming (all $804,919,770.01$ or if an EPROM does not automatically reprogram the SBC)
- At power up, the current software version will be displayed. To manually program the control board with the new software, press the blue service switch on the SBC to enter the service menu. Advance to "Auto Test" menu by holding buttons $1 \& 2$ simultaneously. Enter Auto Test by pressing button 1, and advance to the "Reprogramming Microprocessor" submenu by holding buttons $1 \& 2$ simultaneously.
- At the "Reprogramming Microprocessor" prompt, press button 1. "THIS OPERATION REPROGRAMS VENDOR" shows on the display. Press button 1 at this prompt. Next display will show "BUTTON 2 = REPROGRAM, BUTTON 3 = EXIT".
- Press button 2 to reprogram vender with the new software. "Reprogramming Vendor..." displays while the red LED on the board blinks rapidly for 3-4 seconds. Verify the new software version, and previous settings return to the display. If the new software version (the software version of the newly installed EPROM) shows on the display, the SBC software has been successfully updated.

Note: To remove the EPROM after programming is complete, remove power to the vender, ground yourself on the vender cabinet before removing the EPROM, remove the EPROM, while still grounded install a label on the microprocessor showing the revision of software that is installed in the SBC, power the vender back on and test for proper operation.


Figure 1

Figure 1 - EPROM REPLACEMENT
(SAMPLE BOARD SHOWN)


## ELECTRICAL

$\left.\begin{array}{|c|c|c|}\hline & \text { DOMESTIC } & \text { 220 VAC } \\ \hline \text { Transformer } & \begin{array}{c}\text { Provides 24 and 12 } \\ \text { VAC power to the } \\ \text { Machine Controller }\end{array} & \begin{array}{c}\text { Provides 24 and 12 } \\ \text { VAC power to the } \\ \text { Machine Controller }\end{array} \\ \hline \text { Fuse } & \begin{array}{c}\text { 1.6 Amp Slo Blo in } \\ \text { the Power } \\ \text { Distribution Box - } \\ \text { Control Board } \\ \text { Power (includes } \\ \text { display and MDB } \\ \text { Peripherals) }\end{array} & \begin{array}{c}\text { 1.0 Amp Slo Blo in } \\ \text { the Power } \\ \text { Distribution Box - } \\ \text { Control Board } \\ \text { Power, (includes } \\ \text { display and MDB } \\ \text { Peripherals) }\end{array} \\ \hline \text { Relay } & \begin{array}{c}\text { Potter \& Brumfield } \\ \text { T91P5D52-24 } \\ 240 \text { VAC / 20 A } \\ \text {-NO / 10A-NC }\end{array} & \begin{array}{c}\text { Potter \& Brumfield } \\ \text { T91P5D52-24 } \\ 240 ~ V A C ~ / ~ 20 ~ A ~\end{array} \\ \text {-NO / 10A-NC }\end{array}\right\}$

## REFRIGERATION

|  | DOMESTIC | 220 VAC |
| :---: | :---: | :---: |
| Compressor | Embraco, 1/3 HP, <br> FFI 12HBX $115 \mathrm{~V} /$ 60 Hz 1 Phase Unit uses 9.0 oz. of 134A Refrigerant | NEK6212Z 220/50 <br> 1/3 EmBraco Unit uses 7.5 oz. of 134A Refrigerant |
| Start Relay | $\begin{aligned} & 115 \mathrm{VAC}, \\ & 1.351 .605 \end{aligned}$ | 110 VAC, 1.351.605 |
| Start Capacitor | $\begin{gathered} 115 \mathrm{VAC} \\ 378-454 \mathrm{MFD} / \\ 110 \mathrm{~V} \end{gathered}$ | 110 VAC <br> 378-454 mfd / 110V |
| Thermal Overload | $\begin{gathered} 115 \text { VAC } \\ \text { MRT 22AFZ-5590 } \end{gathered}$ | $\begin{gathered} 110 \text { VAC } \\ \text { MRT } \quad 22 A F Z-5590 \end{gathered}$ |
| Condenser Fan | 9W Motor 115 V/60HZ 5KSM81FFL 3022T Blade - 8-3/4" dia. | 9W Motor 230V/50/60HZ <br> EmBraco PN: 13355043 <br> Blade - 230 mm Aluminum |
| Evaporator Fan | $\begin{aligned} & 6.5 \mathrm{~W} \text { Motor } \\ & 115 \text { VAC } \\ & \text { OSM } 2045 \times 1 \\ & \text { Blade - } 6 \text { " dia. } \end{aligned}$ | $\begin{gathered} \text { Motor 0.38A } \\ \text { 220/240V 50Hz } \\ 6 \text { " } 4 \text {-Blade Plastic } \end{gathered}$ |

## VEND MOTOR OPERATION

The Control Board is responsible for the operation of the Vend Motor Assembly. It supplies 24VDC to the Vend Motors through the P1 Connector of the Control Board and monitors its movement from the Encoder through the J4 Connector.
The Vend Motor Assembly consists of an Encoder
(a), Motor and Gearbox (b), Cam Assembly (c) and a Home Sensor (d).
The Encoder sends counts to the Control Board to advise it of its position.
The Cam Assembly includes a Magnet (e) which actuates the Home Sensor when Vend Motor returns to the Home Position.
The Home Position is the starting position of each rotation of the Vend Motor. When the Main Door is closed, the Control Board identifies columns which are deemed as SOLD OUT or jammed. The Display will read "PRIME" and runs the Vend Motor to the Home Position. The Rotor is reloaded in this process.
When a selection is activated, the Control Board sends 24 VDC to the Vend Motor. In turn the Encoder sends pulses to the Control Board which stops the Vend Motor at a predetermined point or Vend Angle in programming.


## SBC <br> CONTROLBOARD



| Position | Description | Position | Description |
| :---: | :--- | :---: | :--- |
| P1 | Motor | P8 | Energy Management |
| P2 | Secondary DEX | J1 | AC Power |
| P3 | Display | J2 | DEX |
| P4 | Select Switches | J4 | Home Switch |
| P5 | Temp Sensor | J7 | Optional |
| P7 | MDB | B1 | Battery |
| U19 | EPROM Socket | S1 | Service Switch |

The following charts are intended to isolate and correct most problems you might encounter.

## ALL COINS ARE REJECTED



## ALL BILLS ARE REJECTED



## INCORRECT CHANGE DISPENSED



## SELECTION WILL NOT VEND



## ICE I FROST ON EVAPORATOR



COMPRESSOR RUNS CONTINUOUSLY


COMPRESSOR WILL NOT START


Troubleshooting Tip: Use a short 15 Amp extension cord and plug the compressor directly into the wall outlet. This will bypass the Electronic Controls. Note: For Testing Purposes Only.

## MACHINE NOT COOLING



## CAN'T ENTER THE MENU OR DIAGNOSTICS

$\triangle$
Note: Prior to checking wires or connections, ensure power has been removed from vender.


## LIGHTS ARE NOT ON



ONE OR MORE MOTORS RUN WHEN MAIN DOOR IS CLOSED
(Display Scrolls "PRIM")


## SOLD OUT



## THE DISPLAY IS DEAD



CAN'T READ THE DISPLAY


## Chameleon 6 Select / 7 Column


LMV 8 Select / 7 Column


## Refrigeration Circuit Diagrams



New Refrigeration Circuit effective run\# 6917


## PARTS LIST LMV - Chameleon P Series 504P and 720P

MAIN DOOR EXTERIOR ..... 55-59
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## MAIN DOOR EXTERIOR - LAV



MAIN DOOR EXTERIOR - CHAMELEON


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| MAIN DOOR EXTERIOR |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Main Door Assembly P-Series - Specify Graphics |  |  |
|  | Chameleon | 640,055,10x.x3 | 629,050,80x.x3 |
|  | LMV | 640,053,60x.x3 | 639,054,50x.x3 |
|  | Italy | 642,055,60x.x3 | NA |
| 2 | Door Weld Assembly (Specify Color) |  |  |
|  | Chameleon | 640,055,00x.x3 | 629,050,40x.x3 |
|  | All LMV | 642,053,50x.x3 | 642,053,60x.x3 |
| 3 | Kit, Door Hinge |  |  |
|  | Chameleon | 642,053,40x.x4 | 609,051,40x.x3 |
|  | All LMV | 642,053,40x.x4 | SAME |
| 4 | Rain Guard |  |  |
|  | All | 169,050,34x.x3 | 164,151,14x.x3 |
| 5 | Trim,R, LMV |  |  |
|  | Right / Left | 642,050,53x.x3 | SAME |
|  | Top Transaction Panel 15.19" | 642,050,56x.x3 | SAME |
|  | Center Vertical 65.94" | 642,050,54x.x3 | SAME |
|  | Top / Bottom $341 / 8$ " | 642,050,55x.x3 | 642,050,73x.x3 |
|  | Side Full Length 80" | 801,818,02x.x1 | SAME |
|  | Center Full Length 80" | 801,818,98x.x1 | SAME |
| 6 | Trim,R, Chameleon |  |  |
|  | Top / Bottom Right Outer 12 3/8" | 629,050,11x.x3 | SAME |
|  | Enclosure - Coin Insert 15 11/16" | 629,050,09x.x3 | SAME |
|  | Center Outer 16 7/16" | 629,050,13x.x3 | SAME |
|  | Enclosure - Coin Return $73 / 8{ }^{\prime \prime}$ | 629,050,08x.x3 | SAME |
|  | Left | 801,809,67x.x1 | SAME |
|  | Horizontal | 801,809,65x.x1 | 801,809,67x.x1 |
|  | Full Length Outer - 100 1/8" | 801,810,17x.x1 | SAME |
|  | Full Length Enclosure, Horizontal - 76 7/16" | 801,809,68x.x1 | SAME |
| 7 | Trim, Enclosure Top |  |  |
|  | Chameleon | 801,805,81x.x1 | SAME |
| 8 | Trim, Enclosure Bottom |  |  |
|  | Chameleon | 801,805,82x.x1 | SAME |
| 9 | Trim, Ad Panel |  |  |
|  | Chameleon | 803,886,27x.x1 | SAME |
|  | Bolt, Chameleon (3) | 801,904,96x.x1 | SAME |
|  | Nut, Chameleon (3) | 801,904,97x.x1 | SAME |
| 10 | Window, AD |  |  |
|  | All LMV | 803,870,22x.x1 | SAME |
| 11 | Card, AD |  |  |
|  | Coca-Cola 2008 | 805,044,08x.x1 | SAME |
|  | Can, Spanish All | 803,870,51x.x1 | SAME |
|  | 2008 Italy | 805,044,35x.x1 | NA |
|  | Dasani Lemon | 805,042,31x.x1 | SAME |
| 12 | Plate, Filler Bill Validator (Specify Color) |  |  |
|  | Chameleon | 572,051,30x.x3 | SAME |
|  | Red, LMV | 624,050,93x.x3 | SAME |
|  | Black, LMV | 360,050,72x.x3 | SAME |
| 13 | Gasket, Validator |  |  |
|  | All | 802,001,22x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |  |


| MAIN DOOR EXTERIOR - CONTINUED |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 14 | Assembly, Modular Control Panel |  |  |
|  | Chameleon | 629,050,70x.x3 | SAME |
| 15 | Sign - Chameleon |  |  |
|  | Coca-Cola 2008 | 805,044,37x.x1 | 805,044,36x.x1 |
|  | English, LMV | 805,036,21x.x1 | 805,037,86x.x1 |
|  | Dasani Chameleon | NA | 805,044,13x.x1 |
|  | Dasani LMV |  | 805,039,65x.x1 |
|  | 2004 Liquid Coke Italy | 805,036,21x.x1 | NA |
| 16 | T handle Assembly |  |  |
|  | Chameleon | 801,524,21x.x1 | SAME |
|  | All LMV | 801,525,64x.x1 | SAME |
| 17 | Shim, T-Handle |  |  |
|  | All LMV | 805,701,24x.x1 | SAME |
| 18 | Assembly, Stud, Selection Panel and Port |  |  |
|  | All LMV | 642,050,41x.x3 | 642,051,50x.x3 |
| 19 | Port Trim (Trimspacer) |  |  |
|  | Chameleon | 801,810,11x.x1 | 801,810,04x.x1 |
|  | All LMV | 642,050,00x.x3 | SAME |
| 20 | Decal, Port |  |  |
|  | Coke, English | 803,877,16x.x1 | 803,877,18x.x1 |
|  | Coke, Mexican | 803,877,16x.x1 | SAME |
|  | Coke, Spanish | 803,877,16x.x1 | SAME |
|  | Coke, Italy | 803,877,16x.x1 | SAME |
|  | Dasani | 803,872,07x.x1 | 803,879,21x.x1 |
| 21 | Mounting Plate, Coin Cup |  |  |
|  | Chameleon | 572,058,40x.x3 | SAME |
|  | All LMV - Cup Only | 801,810,14x.x1 | SAME |
| 22 | Assembly, Coin Insert Stud |  |  |
|  | Chameleon | 572,050,10x.x3 | SAME |
|  | LMV | 642,050,60x.x3 | SAME |
|  | Italy | 642,050,70x.x3 | NA |
| 23 | Geometry ( Display Lens ) |  |  |
|  | Chameleon | 801,807,22x.x1 | SAME |
|  | LMV | 801,810,67x.x1 | SAME |
|  | Large Coin, Export | 801,807,23x.x1 | SAME |
|  | Italy | 801,810,67x.x1 | NA |
| 24 | Push Button Coin Return |  |  |
|  | All | 801,807,25x.x1 | SAME |
| 25 | Latch, Tab Lock Large Port (Not Shown) |  |  |
|  | Chameleon | 801,304,91x.x1 | SAME |
| 26 | Vandal Panel (Specify Color) |  |  |
|  | All | 165,150,33x.x3 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |  |


| MAIN DOOR EXTERIOR - CONTINUED |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 27 | Label, Coin Insert, Transaction Panel |  |  |
|  | English, Chameleon | 803,835,08x.x1 | SAME |
|  | English, LMV |  |  |
|  | Mexican | 803,882,39x.x1 | SAME |
|  | Spanish, Chameleon | 803,843,47x.x1 | SAME |
|  | Spanish, LMV | 803,882,39x.x1 | SAME |
|  | Italy | 803,887,36x.x1 | NA |
|  | Dasani | 803,869,71x.x1 | 803,869,73x.x1 |
| 28 | Assy, POS Plate |  |  |
|  | Chameleon | 609,151,70x.x3 | SAME |
| 29 | Gasket, POS |  |  |
|  | Chameleon | 902,001,03x.x1 | SAME |
| 30 | Decal, POS |  |  |
|  | Chameleon | 803,873,97x.x1 | SAME |
| 31 | Assembly, Selection Panel |  |  |
|  | Chameleon | 640,054,70x.x4 | 639,056,70x.x4 |
|  | All LMV | 642,051,70x.x3 | 642,051,60x.x3 |
| 32 | Decal, Selection Panel |  |  |
|  | 2004 Liquid Coke Italy | 803,877,16x.x1 | NA |
| MAIN DOOR EXTERIOR - MISCELLANEOUS |  |  |  |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| A1 | Lockcover Kit |  |  |
|  | Chameleon | 572,010,10x.x4 | SAME |
|  | LMV | 624,010,00x.x4 | SAME |
| A2 | Kit, High Security ( Service Part ) |  |  |
|  | All | 609,023,50x.x4 | SAME |
| A3 | Bolt,R, Carriage 1/4-20x1 1/4 | 800,202,43x.x1 | SAME |
| A4 | Bolt,R, T 8-32x1/2 | 800,400,62x.x1 | SAME |
| A5 | Bolt, T 8-32x3/4 | 800,400,61x.x1 | SAME |
| A6 | Nut, Keps 8-32 | 800,801,54x.x1 | SAME |
| A7 | Bolt, Carriage 1/4-20x1/2 | 800,202,45x.x1 | SAME |
| A8 | Hole Plug, Black 5/16" | 900,902,15x.x1 | SAME |
| A9 | E-Ring, \#31-30 | 901,503,07x.x1 | SAME |
| A10 | Rivet, Pop Muti-Grip Blind | 901,100,53x.x1 | SAME |
| A11 | Bolt, Carriage 1/4-20x1 | 800,202,42x.x1 | SAME |
| A12 | Nut, KEPS 1/4-20 | 800,801,57x.x1 | SAME |
| A13 | Rivet,R, Nylon Snap Black | 801,904,95x.x1 | SAME |
| A14 | Kit,CC Pricing Labels |  |  |
|  | Chameleon | 491,743,00x.x4 | SAME |
|  | LMV | 491,745,60x.x4 | SAME |
| A15 | Label, Money Removed Daily (Not Shown) | 903,805,70x.x1 | SAME |
| A16 | Label, Warning Do Not Tilt (Not Shown) | 803,868,29x.x1 | SAME |
| A17 | Bolt,R, Carriage 1/4-20x3/4 | 800,202,47x.x1 | SAME |
| Part number and description subject to change with out notice. NA $=$ Not applicable TBD $=$ To be determined RB $=$ Replaced by |  |  |  |

## MAIN DOOR INTERIOR (A) - LMV



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MAIN DOOR INTERIOR (A) - CHAMELEON


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| MAIN DOOR INTERIOR (A) |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Door Weld Assembly (Specify Color) |  |  |
|  | Chameleon | 640,055,00x.x3 | 629,050,40x.x3 |
|  | All LMV | 642,053,50x.x3 | 642,053,60x.x3 |
| 2 | Kit, Door Hinge |  |  |
|  | Chameleon | 642,053,40x.x4 | 609,051,40x.x3 |
|  | All LMV | 642,053,40x.x4 | SAME |
| 3 | Hinge, Top Black - Pinless |  |  |
|  | All | 642,050,35x.x3 | 631,051,09x.x3 |
|  | All LMV | 642,050,35x.x3 | SAME |
| 4 | Spacer, Hinge |  |  |
|  | All | 169,000,15x.x3 | SAME |
| 5 | Bearing,R, Hinge Pinless |  |  |
|  | All | 805,300,67x.x1 | SAME |
| 6 | Closure Strip |  |  |
|  | All | 609,050,14x.x3 | SAME |
| 7 | Rain Guard |  |  |
|  | All | 169,050,34x.x3 | 164,151,14x.x3 |
| 8 | Vandal Panel (Specify Color) |  |  |
|  | All | 165,150,33x.x3 | SAME |
| 9 | Wide Delivery Port |  |  |
|  | Chameleon | 801,813,39x.x1 | 801,810,02x.x1 |
|  | All LMV | 801,810,02x.x1 | SAME |
| 10 | Port Support / Stiffener |  |  |
|  | Chameleon - Stiffener | 615,050,04x.x3 | 594,050,61x.x3 |
|  | All LMV | 624,050,03x.x3 | SAME |
| 11 | Delivery Port Spacer |  |  |
|  | All | 594,050,96x.x3 | SAME |
| 12 | Cash Box |  |  |
|  | Chameleon | 432,051,80x.x3 | SAME |
|  | All LMV | 642,054,10x.x3 | SAME |
| 13 | Shelf, Cash Box |  |  |
|  | Chameleon | 432,050,18x.x3 | SAME |
|  | All LMV | 642,054,00x.x3 | SAME |
| 14 | Change Cup, R, 1997 |  |  |
|  | All | 801,810,14x.x1 | SAME |
| 15 | L Profile Gasket 35" |  |  |
|  | All | 803,601,11x.x1 | 803,601,12x.x1 |
| 16 | Modular / Panel and Stud Assembly |  |  |
|  | Chameleon | 629,050,70x.x3 | SAME |
| 17 | Plate, Reinforcement |  |  |
|  | Chameleon | NA | 594,071,21x.x3 |
| 18 | Top Bulkhead |  |  |
|  | All LMV | 642,050,36x.x3 | SAME |
| 19 | Bottom Bulkhead |  |  |
|  | All LMV | 642,050,37x.x3 | SAME |
| 20 | Brace, Angle 90 Degree |  |  |
|  | All LMV | 642,050,39x.x3 | SAME |
| 21 | Diverter, Rain, Bill Validator |  |  |
|  | All | 801,903,18x.x1 | SAME |

Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by

| MAIN DOOR INTERIOR (A) - CONTINUED |  |  |  |
| :---: | :--- | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
|  | Gasket, Validator |  |  |
|  | All | $802,001,22 x . x 1$ | SAME |
| 23 | Door, Bill Validator VRV ( also coin box ) |  |  |
|  | Chameleon | $572,050,17 x . x 3$ | SAME |
|  | All LMV | $642,050,01 x . x 3$ | SAME |
| 24 | Cover, T-Handle | $642,050,41 x . x 3$ | $624,050,85 x . x 3$ |
|  | All LMV |  |  |
| 25 | Cover, Wire Plug | $640,050,07 x . x 3$ | SAME |
|  | Chameleon | $640,050,05 x . x 3$ | SAME |
|  | All LMV |  |  |
| 26 | Bracket, Door Stop | $592,051,19 x . x 3$ | SAME |
|  | All LMV |  |  |
| 27 | Door Stop, Black | $631,051,26 x . x 3$ | SAME |
|  | All |  |  |
| 28 | Rod,R, Door | $801,402,86 x . x 1$ | $801,402,85 x . x 1$ |
|  | All LMV |  |  |
| 29 | Stiffener, Door Rod | $624,050,94 x . x 3$ | $624,050,95 x . x 3$ |
|  | All LMV |  |  |


| A1 | Bolt,R, Carriage 1/4-20x1 | 800,202,42x.x1 | SAME |
| :---: | :---: | :---: | :---: |
| A2 | Bolt,R, Carriage 1/4-20x1 1/4 | 800,202,43x.x1 | SAME |
| A3 | Bolt,R, Carriage 1/4-20x1/2 | 800,202,45x.x1 | SAME |
| A4 | Carriage Bolt $1 / 4-20 \times 3 / 8$ | 800,202,46x.x1 | SAME |
| A5 | Bolt,R, Carriage 1/4-20x3/4 | 800,202,47x.x1 | SAME |
| A6 | Screw, R, 10-32x1/2 Machine Truss | 800,202,52x.x1 | SAME |
| A7 | Bolt, Step 1/4-20x1 1/4 Black | 800,202,53x.x1 | SAME |
| A8 | Bolt,R, Carriage 5/16-18×1 1/4 | 800,202,54x.x1 | SAME |
| A9 | Screw,R,8-189x1/2AB Phillip Pan SEM | 800,304,09x.x1 | SAME |
| A10 | Screw, $\mathrm{R}, 8-18 \times 1 / 2$ SD Phillips Pan | 800,304,18x.x1 | SAME |
| A11 | Screw,R,8-32x3/8 Phillips Pan Type 1 | 800,304,22x.x1 | SAME |
| A12 | Screw, R, $8-18 \times 1 / 2$ Phillip Pan SD SEM | 800,304,23x.x1 | SAME |
| A13 | Screw,R, Tap 1/4-20x1 Hex Sems Type F | 800,304,26x.x1 | SAME |
| A14 | Screw,R,1/4-20x5/8 Hex Type F | 800,304,36x.x1 | SAME |
| A15 | Screw, R, 8 -18x3/4 Self Tapping | 800,304,37x.x1 | SAME |
| A16 | Screw, R,6-20x3/8 SD Phillip Pan | 800,304,77x.x1 | SAME |
| A17 | Bolt,R, T 8-32x3/4 | 800,400,61x.x1 | SAME |
| A18 | Bolt,R,T 8-32x1/2 | 800,400,62x.x1 | SAME |
| A19 | Washer,R, Flat 18Gauge | 800,701,44x.x1 | SAME |
| A20 | Washer,R, Door Hinge | 800,701,73x.x1 | SAME |
| A21 | Nut,R, KEPS 8-32 | 800,801,54x.x1 | SAME |
| A22 | Nut,R, Elastic Stop \#8-32 | 800,801,55x.x1 | SAME |
| A23 | Nut,R, KEPS \#10-32 | 800,801,56x.x1 | SAME |
| A24 | Hex nut $1 / 4-20$ | 800,801,57x.x1 | SAME |
| A25 | Nut,R,Hex 5/16-18 Center w/Flange | 800,801,61x.x1 | SAME |
| A26 | Latch, Tablock Large Port | 801,304,91x.x1 | SAME |
| A27 | Hole Plug, Black, 5/8" | 801,903,36x.x1 | SAME |
| A28 | Bearing, R, Hinge Pinless | 805,300,67x.x1 | SAME |
| A29 | Clip,R, Canoe | 900,902,14x.x1 | SAME |
| A30 | Hole Plug,R, 5/16" HEYCO 2613 Black | 900,902,15x.x1 | SAME |

[^0]MAIN DOOR INTERIOR (B)


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| MAIN DOOR INTERIOR (B) |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Sub Assembly Coin Insert (Includes T Handle) |  |  |
|  | Chameleon | 572,052,10x.x3 | SAME |
| 2 | T-Handle Assembly Flush Mount |  |  |
|  | Chameleon | 801,524,21x.x1 | SAME |
|  | All LMV | 801,525,64x.x1 | SAME |
| 3 | Bracket, T-Handle |  |  |
|  | Chameleon - High Security | 572,000,01x.x3 | SAME |
|  | All LMV | 642,050,41x.x3 | 624,050,85x.x3 |
| 4 | Shield, T-Handle |  |  |
|  | All LMV | 624,050,85x.x3 | SAME |
| 5 | Shim, T-Handle Bracket |  |  |
|  | All LMV | 805,701,24x.x1 | SAME |
| 6 | Assembly, Coin Return |  |  |
|  | All LMV | 642,054,20x.x3 | SAME |
| 7 | Coin Return Bracket |  |  |
|  | Chameleon | 572,050,24x.x3 | SAME |
|  | LMV | 624,051,23x.x3 | SAME |
| 8 | Button, Push Coin Return |  |  |
|  | All | 801,807,25x.x1 | SAME |
| 9 | Bracket, Coin Return Rocker |  |  |
|  | LMV | 624,051,26x.x3 | SAME |
| 10 | Coin Return Rocker |  |  |
|  | Chameleon | 572,050,22x.x3 | SAME |
|  | All LMV | 642,050,66x.x3 | SAME |
| 11 | Roller Pin |  |  |
|  | Chameleon | 800,503,78x.x1 | SAME |
|  | All LMV | 800,503,78x.x1 | SAME |
| 12 | Roller Pin Retainer |  |  |
|  | All | 900,900,90x.x1 | SAME |
| 13 | Coin Return Spring |  |  |
|  | Chameleon | 901,700,63x.x1 | SAME |
|  | All LMV | 901,700,63x.x1 | 801,701,22x.x1 |
| 14 | Plunger, Coin Return / Extension |  |  |
|  | Chameleon | 572,050,23x.x3 | SAME |
|  | All LMV | 642,050,67x.x3 | SAME |
| 15 | Geometry (red lens) |  |  |
|  | Chameleon | 801,807,22x.x1 | SAME |
|  | LMV | 801,810,67x.x1 | SAME |
|  | Large Coin, Export | 801,807,23x.x1 | SAME |
|  | Italy | 801,810,67x.x1 | SAME |
| 16 | Coin Insert Chute Cover Clear |  |  |
|  | Chameleon | 801,805,80x.x1 | SAME |
| 17 | Coin Insert Chute Clear |  |  |
|  | Chameleon | 801,805,79x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD $=$ To be determined RB = Replaced by |  |  |  |


| MAIN DOOR INTERIOR (B) - CONTINUED |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 18 | Coin Chute Front Non-HG |  |  |
|  | Chameleon | 801,806,59x.x1 | SAME |
| 19 | Coin Chutes - LMV |  |  |
|  | Transaction Panel | 642,054,30x.x3 | SAME |
|  | Access Door | 642,053,80x.x3 | SAME |
|  | Assembly Cash Box | 642,053,90x.x3 | SAME |
|  | Coin Cup | 642,050,42x.x3 | SAME |
| 20 | Assembly, Access Door |  |  |
|  | Chameleon | 491,052,00x.x3 | SAME |
| 21 | Hopper \& Chute Assembly Non-HG |  |  |
|  | Chameleon | 801,806,58x.x1 | SAME |
| 22 | Access Door |  |  |
|  | Chameleon | 432,150,09x.x3 | SAME |
|  | All LMV | 642,050,38x.x3 | SAME |
|  | Italy |  |  |
| 23 | Screw,R,8-32x1/4 Phillip Swage Form |  |  |
|  | All | 800,304,34x.x1 | SAME |
| 24 | Hinge,R, Coin Mech Vault |  |  |
|  | All LMV | 901,502,41x.x1 | SAME |
| 25 | Change Cup |  |  |
|  | All | 801,810,14x.x1 | SAME |
| 26 | Latch Access Door |  |  |
|  | Chameleon (1) | 801,304,53x.x1 | SAME |
|  | All LMV (2) | 801,304,53x.x1 | SAME |
| 27 | Door Switch |  |  |
|  | All | 804,100,77x.x1 | SAME |
| 28 | Bracket, Doorswitch |  |  |
|  | Chameleon | 572,050,13x.x3 | SAME |
|  | All LMV | 604,051,28x.x3 | SAME |
| 29 | Hinge, Top Access Door |  |  |
|  | Chameleon | 432,051,00x.x3 | SAME |
|  | All LMV | 901,502,41x.x1 | SAME |
| 30 | Hinge, Bottom Access Door |  |  |
|  | Chameleon | 432,051,10x.x3 | SAME |
|  | All LMV | 901,502,41x.x1 | SAME |
| 31 | Bracket, Bill Validator Guard | N/A | 634,050,85x.x3 |
|  | All LMV | 642,050,01x.x3 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |  |


| MAIN DOOR INTERIOR (B) - MISCELLANEOUS |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| A1 | Bolt,R, Carriage 5/16-20x1 1/4 | 800,202,43x.x1 | SAME |
| A2 | Carriage Bolt, $1 / 420 \times 3 / 4$ | 800,202,47x.x1 | SAME |
| A3 | Screw,R,10-32x1/2 Machine Truss | 800,202,52x.x1 | SAME |
| A4 | Bolt,R, Carriage 5/16-18×1 1/4 | 800,202,54x. 31 | SAME |
| A5 | Screw, 8-18x1/2 Phil Pan Sems | 800,304,09x.x1 | SAME |
| A6 | Screw, 8-18x1/2 SD Phil Pan | 800,304,18x.x1 | SAME |
| A7 | Screw, 8-18x1/2 Phil Pan Sems | 800,304,23x.x1 | SAME |
| A8 | Screw, 6-32 3/8 Phil Pan Swageform | 800,304,25x.x1 | SAME |
| A9 | Screw, 8-32x1/4 Phil Pan | 800,304,34x.x1 | SAME |
| A10 | Screw, 8-32x3/8 Type 1, Hex Washer | 800,304,38x.x1 | SAME |
| A11 | Pin, Roller 5/32x2-3/8 | 800,503,78x.x1 | SAME |
| A12 | Washer, Door Hinge | 800,701,73x.x1 | SAME |
| A13 | Hex Nut 8-32 | 800,801,54x.x1 | SAME |
| A14 | Nut,R, Elastic Stop \#8-32 | 800,801,55x.x1 | SAME |
| A15 | Nut,R, KEPS \#10-32 | 800,801,56x.x1 | SAME |
| A16 | Hex nut $1 / 420$ | 800,801,57x.x1 | SAME |
| A17 | Nut,R, HEX 5/16-18 Center w/Flange | 800,801,61x.x1 | SAME |
| A18 | Clip,R, Trim Dart Type (6) | 800,902,85x.x1 | SAME |
| A19 | Rivet, R,1/8 Steel Zinc Plate | 801,100,81x.x1 | SAME |
| A20 | Bushing, .50IDx. 625097 Chassis | 801,903,75x.x1 | SAME |
| A21 | Sealer,R, Black Thumable Perma-Gum | 803,600,72x.x1 | SAME |
| A22 | Label, Precaution Access Door | 803,833,04x.x1 | SAME |
| A23 | Label,R,SIID Precaution | 803,833,04x.x1 | SAME |
| A24 | Label, Coin Return Tie | 803,846,24x.x1 | SAME |
| A25 | Label,R, Domestic Bill Validator Mounting | 803,858,11x.x1 | SAME |
| A26 | Washer, .260IDx.687OD Flat | 900,701,22x.x1 | SAME |
| A27 | Retainer, Roller Pin | 900,900,90x.x1 | SAME |
| A28 | Spring, Extension | 901,700,63x.x1 | SAME |
| A29 | Clamp, Cable 1" | 901,901,89x.x1 | SAME |
| A30 | Bushing,R,5/8" Split Nylon | 901,902,98x.x1 | SAME |
| A31 | Clamp,R, P Cable 9/16" Black | 900,902,27x.x1 | SAME |
| A32 | Rivet,R,!/8" Aluminum Black | 901,100,54x.x1 | SAME |
| A33 | Clamp,R, P Cable 1" HEYCO 3390 Black | 901,901,89x.x1 | SAME |
| A34 | Label, Coin Mech SII | 903,901,30x.x1 | SAME |
| A35 | Tape,R, 1.5" Surtape SF415 | 905,402,20x.x1 | SAME |
| A36 | Envelope, Set Screw, Hex Key | 905,410,86x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |  |

SELECT PANEL - LMV

$\square$

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SELECT PANEL - CHAMELEON


| SELECT PANEL |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Select Panel Assembly |  |  |
|  | Chameleon | 640,054,70x.x4 | 639,056,70x.x4 |
|  | All LMV | 642,051,70x.x3 | 642,051,60x.x3 |
| 2 | Weld Assembly Select Panel - Not Sho |  |  |
|  | Only LMV | 642,051,40x.x3 | 642,051,50x.x3 |
| 3 | Select Switch |  |  |
|  | All | 804,100,74x.x1 | SAME |
| 4 | Select Button |  |  |
|  | Assy, Chameleon | 805,202,83x.x1 | SAME |
|  | All LMV | 801,810,62x.x1 | SAME |
| 5 | Nut, Selection Button | Must order 805,202,83x.x1 Item 4 |  |
|  | Housing, Selection Button |  |  |
|  | Spring, Selection Button |  |  |
|  | Insert, Selection Button |  |  |
|  | Washer, Selection Button Assembly |  |  |
|  | Holder, Selection Switch |  |  |
| 6 | Select Button Bracket |  |  |
|  | Chameleon | 800,102,82x.x1 | SAME |
|  | All LMV | 624,050,12x.x3 | SAME |
| 7 | Sign Brace |  |  |
|  | Chameleon (2) | NA | 801,603,12x.x1 |
| 8 | Harness |  |  |
|  | Chameleon | 804,927,68x.x1 | 804,927,64x.x1 |
|  | All LMV | 804,921,09x.x1 | 804,921,08x.x1 |
| 9 | Insulator,R, SII Switch |  |  |
|  | All LMV | 801,812,17x.x1 | SAME |
| 10 | Stop,R, Selection Button |  |  |
|  | All LMV | 805,700,58x.x1 | SAME |
| SELECT PANEL - MISCELLANEOUS |  |  |  |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| A1 | Screw,R,4-24x3/4 Type B Phillip Pan | 800,304,50x.x1 | SAME |
| A2 | Standoff, $.187 \times .312 \times .625$ | 901,001,44x.x1 | SAME |
| A3 | Hex Nut \# 8-32 | 800,801,54x.x1 | SAME |
| A4 | Screw, 6-20x11/32 (9) | 800,305,28x.x1 | SAME |
| A5 | Rivet, Black Snap (24) | 801,904,95x.x1 | SAME |
| A6 | Clamp, Nylon 1/2" | 900,901,80x.x1 | SAME |
| A7 | Tape,R,PSA CLSD CELL 1RL= 1700ft | 903,600,66x.x1 | SAME |
| Part number and description subject to change with out notice. NA $=$ Not applicable TBD $=$ To be determined $\mathrm{RB}=$ Replaced by |  |  |  |

T8 LIGHTING


| T8 LIGHTING |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | T8 Light Assembly |  |  |
|  | Chameleon | 639,056,60x.x3 | SAME |
|  | All LMV Except Italy | 640,050,00x.x3 | 640,050,10x.x3 |
|  | Italy | 639,051,00x.x3 | NA |
| 2 | Ballast T8 |  |  |
|  | All Except Italy | 804,400,61x.x1 | SAME |
|  | Italy - OSRAM QTISe2x58 T8 220v | 804,401,22x.x1 | NA |
| 3 | Ballast Enclosure |  |  |
|  | Chameleon - KYDEX | 639,050,36x.x3 | SAME |
|  | All LMV | 642,052,90x.x3 | SAME |
|  | Italy | 631,051,01x.x3 | NA |
| 4 | T8 Lighting Harness (Not Shown) |  |  |
|  | Chameleon | 804,927,63x.x1 | SAME |
|  | All LMV | 804,921,07x.x1 | 804,921,02x.x1 |
|  | Italy | 804,923,33x.x1 | NA |
| 5 | T8 Lamp |  |  |
|  | All Except Italy - Phillips 382614 F32T8/TL865 | 804,700,76x.x1 | SAME |
|  | Italy-Lamp,R, FL T8 5' L58W/840 - Phillips 382614 | 804,700,83x.x1 | NA |
|  | Italy-Lamp,R,FL48"TLD36W/840NG METRIC - Phillips 291898 | 804,700,66x.x1 | NA |
| 6 | Bracket, Light Mount |  |  |
|  | All LMV (2) | 624,051,38x.x3 | 642,050,63x.x3 |
| 7 | Top Lampholder T8 Leviton 13518 |  |  |
|  | All | 804,918,58x.x1 | SAME |
| 8 | Bracket, Lamp Socket, Top - Can only be purchased w/ |  |  |
|  | Angled - Chameleon 3.50" | 639,050,22x.x3 | SAME |
|  | Center - Chameleon | 432,050,38x. 03 | SAME |
|  | All LMV | 642,050,68x.x3 | SAME |
| 9 | Shield, Top |  |  |
|  | Center - Chameleon KYDEX | 639,050,36x.x3 | SAME |
|  | All LMV | 801,819,12x.x1 | 801,819,13x.x1 |
|  | Export,LMV | 801,819,13x.x1 | SAME |
| 10 | Bottom Lampholder T8 Leviton 13519 |  |  |
|  | All | 804,918,59x.x1 | SAME |
| 11 | Bracket, Lamp Socket, Bottom Twist - Can only be purch | w/assy |  |
|  | Angled - Chameleon 3.50" | 639,050,22x.x3 | SAME |
|  | Center - Chameleon | 432,050,38x. 03 | SAME |
|  | All LMV | 642,050,89x.x3 | SAME |
| 12 | Shield, Bottom |  |  |
|  | Center - Chameleon KYDEX | 639,050,36x.x3 | SAME |
|  | All LMV | 801,819,12x.x1 | SAME |
|  | Export, LMV | NA | NA |
| 13 | Fluorescent Lamp Boot |  |  |
|  | All | 802,001,44x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD $=$ To be determined RB $=$ Replaced by |  |  |  |


| T8 LIGHTING - CONTINUED |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 14 | Lamp Bracket Plate |  |  |
|  | Angled Chameleon (1) | 609,071,14x.x3 | SAME |
| 15 | Choke |  |  |
|  | Chameleon - 5mH 6A FOSTER A-16015 | 804,926,93x.x1 | SAME |
| 16 | Choke Cover |  |  |
|  | Chameleon | 629,050,16x.x3 | SAME |
| 17 | Choke Harness |  |  |
|  | Chameleon | 804,921,11x.x1 | SAME |
| 18 | Stiffener, Upper |  |  |
|  | Chameleon | 640,050,44x.x3 | 609,071,13x.x3 |
|  | All LMV | NA | 642,050,36x.x3 |
| 19 | Stiffener, Lower |  |  |
|  | Chameleon | 640,050,45x.x3 | 609,071,12x.x3 |
|  | All LMV | NA | 642,050,37x.x3 |
| MAIN DOOR EXTERIOR - MISCELLANEOUS |  |  |  |
| A1 | Label, Flourescent Lamp | 803,870,05x.x1 | NA |
| A2 | Screw, 10-32x1 1/4 Type F | 800,304,28x.x1 | SAME |
| A3 | Screw, 8-32x3/8 Type 1 | 800,304,22x.x1 | SAME |
| A4 | Clamp, Cable Nylon, 3/8" | 900,902,43x.x1 | SAME |
| A5 | Clip, Harness | 801,807,49x.x1 | SAME |
| A6 | Bushing, Split 1 1/4" | 802,001,57x.x1 | SAME |
| A7 | Bushing, Split 7/8" | 801,903,03x.x1 | SAME |
| A8 | Grommet, Caterpiller 23.375" | 801,809,93x.x1 | SAME |
| A9 | Label,Lamp,5'58W Replacement Spanish | 803,876,89x.x1 | SAME |
| A10 | Screw,R,8-18x1/2 SD Phillip Pan | 800,304,18x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |  |

ELECTRONIC COMPONENTS


LMV
(3)


804,925,16x.x1

CHAMELELON


804,925,15x.x1

DOMESTIC


| ELECTRONIC COMPONENTS |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Control Board Assembly SBC |  |  |
|  | All | 640,010,00x.x3 | SAME |
| 2 | Bracket, SBC Mounting |  |  |
|  | All LMV | 642,050,09x.x3 | 642,050,11x.x3 |
| 3 | Display Board 14 Segment |  |  |
|  | Chameleon | 804,925,15x.x1 | SAME |
|  | All LMV | 804,925,16x.x1 | SAME |
| 4 | Gasket, Display |  |  |
|  | All LMV | 802,001,28x.x1 | SAME |
| 5 | Transformer,R, Domestic CL2 UL1585 |  |  |
|  | All Except Italy | 804,925,96x.x1 | SAME |
|  | Italy | 804,926,90x.x1 | NA |
| 6 | Controller Cover - Not Shown |  |  |
|  | All | 801,306,16x.x1 | SAME |
| 7 | EPROM (EPROM socket only shown) |  |  |
|  | All | 804,919,77x.x1 | SAME |
| 8 | Rain Curtain, Control Board |  |  |
|  | All | 801,904,23x.x1 | SAME |
| 9 | Battery, 3V Lithium (CR2032) |  |  |
|  | All | 804,920,45x.x1 | SAME |
| 10 | Door Switch |  |  |
|  | All | 804,100,77x.x1 | SAME |
| 11 | Cover, Display Board |  |  |
|  | Chameleon | 801,809,99x.x1 | SAME |
| 12 | Vend Sensor Assembly, Service Kit |  |  |
|  | All | 639,010,00x.x3 | SAME |
|  |  |  |  |
|  |  |  |  |
| ELECTRONIC COMPONENT - MISCELLANEOUS |  |  |  |
| A1 | Kit, Override Switch | 626,020,44x.x4 | SAME |
| A2 | Screw,R,\#6-32x1/4" Pan Head Threadform (3) | 800,202,48x.x1 | SAME |
| A3 | Screw, R, 8-18x1/2 SD Phillip Pan | 800,304,18x.x1 | SAME |
| A4 | Standoff,Reverse Lock (4) | 801,904,21x.x1 | SAME |
| A5 | Label,R,Caution and Fuse S3D | 803,857,06x.x1 | SAME |
| A6 | Ground,R,Wire 4" Green/Yellow | 804,902,61x.x1 | SAME |
| A7 | Tie,R,Wire $71 / 2^{\prime \prime}$ | 901,902,01x.x1 | SAME |
| A8 | Tape,R,Transparent, Adhesive Roll=108' SH742 | 903,600,65x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD $=$ To be determined RB $=$ Replaced by |  |  |  |



| INNER DOOR |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Inner Door Assembly |  |  |
|  | Chameleon | 640,054,90x.x3 | 629,050,60x.x3 |
|  | All LMV | 640,052,80x.x3 | 639,053,00x.x3 |
| 2 | Inner Door Gasket |  |  |
|  | All | 801,819,05x.x1 | 801,819,04x.x1 |
| 3 | Sub Assembly Inner Door |  |  |
|  | Chameleon | 640,054,80x.x3 | 629,050,50x.x3 |
|  | All LMV | 640,050,90x.x3 | 639,050,50x.x3 |
| 4 | Label, Programming 3.0 |  |  |
|  | All Except Italy | 803,887,83x.x1 | SAME |
|  | Italy | 803,857,71x.x1 | NA |
| 5 | Loading Instruction |  |  |
|  | All | 803,881,63x.x1 | SAME |
| 6 | Wiring Diagram |  |  |
|  | Chameleon | 803,886,64x.x1 | 803,886,47x.x1 |
|  | All LMV Except Italy | 803,881,74x.x1 | 803,881,75x.x1 |
|  | Italy | 803,886,46x.x1 | NA |
| 7 | Label, Button/Stack |  |  |
|  | Chameleon | 803,886,65x.x1 | 803,886,32x.x1 |
|  | All LMV | 803,881,34x.x1 | 803,881,35x.x1 |
| 8 | Gate, Front Product Positioner |  |  |
|  | Chameleon | 801,824,27x.x1 | 801,821,81x.x1 |
|  | All LMV | 801,821,57x.x1 | 801,821,56x.x1 |
| 9 | Discharge Frame Retainer |  |  |
|  | All | 801,809,15x.x1 | SAME |
| 10 | Assembly, Discharge Frame |  |  |
|  | All | 801,809,16x.x1 | SAME |
| 11a | Door, Discharge |  |  |
|  | All | 801,809,17x.x1 | SAME |
| 11b | Frame, Discharge |  |  |
|  | All | 801,809,14x.x1 | SAME |
| 11c | Rod, Hinge (Not Shown) |  |  |
|  | All | 801,401,70x.x1 | SAME |
| 12 | Inner Door, Top Hinge, Weld Assembly |  |  |
|  | All | 169,053,00x.x3 | SAME |
| 13 | Inner Door, Bottom Hinge, Weld Assembly |  |  |
|  | All | 169,051,10x.x3 | SAME |
| INNER DOOR - MISCELLANEOUS |  |  |  |
| A1 | Carriage Bolt $1 / 4-20 x^{1 / 4}$ | 800,202,43x.x1 | SAME |
| A2 | Screw, R, SD Phil Pan Sems (44) | 800,304,23x.x1 | SAME |
| A3 | Inner Door Bushing (Bearing) | 801,806,42x.x1 | SAME |
| A4 | Bushing Retainer | 801,806,43x.x1 | SAME |
| A5 | Bearing,R, Plastic (Not Shown) (2) | 901,803,71x.x1 | SAME |
| A6 | Inner Door Lock Kit |  |  |
|  | All | 360,010,30x.x4 | SAME |
| A7 | Screw, 10-32x1/2 Machine Truss (4) | 800,202,52x.x1 | SAME |
| A8 | Nut, KEPS \#10-32 (4) | 800,801,56x.x1 | SAME |
| A9 | Knob, Pull | NA | 901,501,70x.x1 |
| A10 | Bolt, Carriage 1/4-20x1 1/14 | NA | 800,202,43x.x1 |

## HARNESSING

Single Board Controller


| HARNESSING Single Board (SBC) |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Motor Harness (Stack) |  |  |
|  | All | 000410 | 000596 |
| 2 | Harness, P-Series Door |  |  |
|  | Chameleon | 804,926,38x.x1 | SAME |
|  | All LMV | 804,926,37x.x1 | SAME |
| 3 | Harness, MDB |  |  |
|  | Chameleon | 804,919,58x.x1 | SAME |
|  | All LMV | 804,920,83x.x1 | SAME |
| 4 | Harness, AC Distribution - Door |  |  |
|  | Chameleon | 804,923,81x.x1 | SAME |
|  | All LMV | 804,923,80x.x1 | SAME |
| 5 | Harness, Selection Panel |  |  |
|  | Chameleon | 804,927,68x.x1 | 804,927,64x.x1 |
|  | All LMV | 804,921,09x.x1 | 804,921,08x.x1 |
| 6 | 66" DEX Harness |  |  |
|  | All | 804,907,83x.x1 | SAME |
| 7 | Secondary DEX Harness |  |  |
|  | All | 804,913,97x.x1 | SAME |
| 8 | Nut, DEX Harness |  |  |
|  | All | 800,801,65x.x1 | SAME |
| 9 | Display Harness (P3 to display board) |  |  |
|  | All | 804,919,57x.x1 | SAME |
| 10 | MDB and Lock Power Harness (P7) |  |  |
|  | Chameleon | 804,919,58x.x1 | SAME |
|  | All LMV | 804,920,83x.x1 | SAME |
| 11 | Extended Light Harness, AC Box |  |  |
|  | All | 804,923,80x.x1 | SAME |
| 12 | Power Cord, Detachable GFCI |  |  |
|  | All Except Italy | 651,010,00x.x3 | SAME |
|  | Italy | 804,923,48x.x1 | NA |
| HARNESSING - MISCELLANEOUS |  |  |  |
| A1 | Label,R,Warning GFCI | 803,885,18x.x1 | SAME |
| A2 | Label,R,Notice GFCI Equipped Machine | 803,885,42x.x1 | SAME |
| A3 | Tie,R, Wire 7.5" | 901,902,01x.x1 | SAME |
| A4 | Screw,R, 8-18x1/2 Phillip Pan | 800,304,18x.x1 | SAME |
| A5 | Standoff,Reverse Lock | 801,904,21x.x1 | SAME |
| Part number and description subject to change with out notice. $\mathrm{NA}=$ Not applicable TBD $=$ To be determined $\mathrm{RB}=$ Replaced by |  |  |  |

## POWER DISTRIBUTION



| POWER DISTRIBUTION |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Power Distribution Box Assembly 115/60 |  |  |
|  | All | 639,030,90x.x3 | SAME |
|  | Italy | 639,030,60x.x3 | NA |
| 2 | Transformer |  |  |
|  | All Except Italy | 804,925,96x.x1 | SAME |
|  | Italy | 804,926,90x.x1 | NA |
| 3 | Power Inlet Plug |  |  |
|  | All | 804,913,62x.x1 | SAME |
| 4 | Refrigeration Outlet |  |  |
|  | All Except Italy | W662 | SAME |
|  | Italy | 804,911,14x.x1 | NA |
| 5 | Fuse Holder - 5X20mm |  |  |
|  | All | 804,925,46x.x1 | SAME |
| 6 | Fuse |  |  |
|  | All Except Italy, 1.6A | 804,800,71x.x1 | SAME |
|  | Italy, 1.0A Slow Blow 250V | 804,925,49x.x1 | NA |
| 7 | Rocker Switch, Illuminated |  |  |
|  | Domestic - Amber | 804,101,18x.x1 | SAME |
|  | Italy - Green | 804,101,12x.x1 | NA |
| 8 | Relay Board Assembly, AC Distribution |  |  |
|  | All Except Italy | 804,925,27x.x1 | SAME |
|  | Italy | 804,925,28x.x1 | NA |
| 9 | AC Input Harness |  |  |
|  | All | 804,923,23x.x1 | SAME |
| 10 | AC Outlet Harness |  |  |
|  | All | 804,923,24x.x1 | SAME |
| 11 | Power Distribution Relay Harness |  |  |
|  | All | 804,923,25x.x1 | SAME |
| 12 | AC Distribution Harness |  |  |
|  | All | 804,923,26x.x1 | SAME |
| 13 | Bracket, Mounting Power Dist Box |  |  |
|  | All | 639,030,08x.x3 | SAME |
| 14 | Filter, EMI Schaffner FN2080-10 |  |  |
|  | Italy | 804,800,96x.x1 | NA |
| 15 | Harness, AC to Filter |  |  |
|  | Italy | 804,923,43x.x1 | NA |
| 16 | Harness, AC from Filter |  |  |
|  | Italy | 804,923,44x.x1 | NA |
| 17 | Switch, 3-Position Rotary |  |  |
|  | Italy | 804,916,93x.x1 | NA |
| 18 | Assembly,R, Magnet, Power Interrupt LMV |  |  |
|  | Italy | 804,925,63x.x1 | NA |
| 19 | Harness, PI Switch Assembly |  |  |
|  | Italy | 804,925,35x.x1 | NA |
| 20 | Plate, Support PI Switch |  |  |
|  | Italy | 639,030,11x.x3 | NA |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |  |


| POWER DISTRIBUTION - CONTINUED |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 21 | Power Cord, Detachable GFCI, Assy |  |  |
|  | Domestic | 651,010,00x.x3 | SAME |
|  | Italy | 804,923,48x.x1 | NA |
| 22 | Plate, Power Dist Box |  |  |
|  | All Except Italy | 639,030,06x.x3 | SAME |
| POWER DISTRIBUTION - MISCELLANEOUS |  |  |  |
| A1 | Screw,R,\#6-32x1/4" Pan Head Threadform | 800,202,48x.x1 | SAME |
| A2 | Screw, R, 8-18x1/2 SD Phillip Pan | 800,304,18x.x1 | SAME |
| A3 | Screw,R, 8-32x3/8 Phillip Pan Type 1 | 800,304,22x.x1 | SAME |
| A4 | Nut,R,KEPS 8-20 | 800,801,54x.x1 | SAME |
| A5 | Nut,R, KEPS 15-21 Hex Panel | 800,801,63x.x1 | SAME |
| A6 | Clamp,R, P Nylon Cable 5/16" White | 800,902,51x.x1 | SAME |
| A7 | Rivet,R,1/8 Steel Zinc Plate | 801,100,81x.x1 | SAME |
| A8 | Edge,R, Trim Rubber 6" | 801,814,53x.x1 | SAME |
| A9 | Spacer,R,Nylon \#8 ID, . 312 OD, . 5 | 801,818,13x.x1 | SAME |
| A10 | Label,R, Select Switch | 803,857,56x.x1 | SAME |
| A11 | Label,R, AC Box Power Dist German | 803,858,69x.x1 | SAME |
| A12 | Label,R,Main Power | 803,860,85x.x1 | SAME |
| A13 | Label,R,1.6A Fuse | 803,868,03x.x1 | SAME |
| A14 | Label,R, Refrigeration Outlet | 803,868,04x.x1 | SAME |
| A15 | Label,R, Fuse 1.0A | 803,876,83x.x1 | SAME |
| A16 | Label,R,Main Power Inlet | 803,876,84x.x1 | SAME |
| A17 | Label,R,On/Off Rocker Switch | 803,879,72x.x1 | SAME |
| A18 | Lead,R, Ground 4" Green/Yellow | 804,902,61x.x1 | SAME |
| A19 | Ground,R,Lead 20" | 804,904,42x.x1 | SAME |
| A20 | Lead,R,Ground 39"16AWG 603290 | 804,905,38x.x1 | SAME |
| A21 | Ground,R,Compressor Outlet | 804,913,84x.x1 | SAME |
| A22 | Lead,R,Ground 5" | 804,923,27x.x1 | SAME |
| A23 | Nut,R, KEPS 8-32 | 900,800,50x.x1 | SAME |
| A24 | Label,R, Warning High Voltage | 903,825,86x.x1 | SAME |
| A25 | Label,R, Ground | 903,826,61x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD $=$ To be determined RB $=$ Replaced by |  |  |  |

CABINET AND VEND MECHANISM
(Section 1)


| CABINET AND VEND MECHANISM (Section 1) |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Kit, Door Hinge Assembly |  |  |
|  | Chameleon | 642,053,40x.x4 | 609,051,40x.x3 |
|  | All LMV | 642,053,40x.x4 | SAME |
| 2 | Cover, Hinge Pocket |  |  |
|  | All | 631,051,07x.x3 | SAME |
| 3 | Block, Foam |  |  |
|  | All | 903,300,77x.x1 | SAME |
| 4 | Top Hinge (Main Door) |  |  |
|  | Chameleon | 631,051,09x.x3 | SAME |
|  | All LMV | 642,050,35x.x3 | 631,051,09x.x3 |
| 5 | Hinge, Spacer |  |  |
|  | All | 169,000,15x.x3 | SAME |
| 6 | Bearing, Hinge - Pin less |  |  |
|  | All | 805,300,67x.x1 | SAME |
| 7 | Hinge, Bottom Assembly (Main Door) |  |  |
|  | Chameleon | 631,152,40x.x3 | SAME |
|  | All LMV | 642,051,80x.x3 | SAME |
| 8 | Sleeve, bottom hinge |  |  |
|  | All | 900,502,64x.x1 | SAME |
| 9 | Washer,R, Door Hinge |  |  |
|  | All | 800,701,73x.x1 | SAME |
| 10 | Stack Supports (4) |  |  |
|  | All | 651,070,02x.x3 | SAME |
| 11 | Ingress Guard Assembly |  |  |
|  | All | 640,071,40x.x3 | 639,076,00x.x3 |
| 12 | Mullion |  |  |
|  | All | 801,819,57x.x1 | 801,819,58x.x1 |
| 13 | Mullion Cap |  |  |
|  | All | 801,818,92x.x1 | 801,818,93x.x1 |
| 14 | Breaker Strip - Top |  |  |
|  | All | 493,020,06x.x3 | 491,020,17x.x3 |
| 15 | Breaker Strip - Left |  |  |
|  | All | 639,020,05x.x3 | SAME |
| 16 | Breaker Strip - Right |  |  |
|  | All | 639,020,09x.x3 | SAME |
| 17 | Roller, Main Door |  |  |
|  | All | 901,806,20x.x1 | SAME |
| 18 | Pin, Door Roller 5/32x2-3/8 |  |  |
|  | All | 800,503,78x.x1 | SAME |
| 19 | Retainer, Door Roller Pin |  |  |
|  | All | 900,900,90x.x1 | SAME |
| 20 | Lock Housing Assembly |  |  |
|  | All | 639,072,50x.x3 | SAME |
| 21 | Cabinet Assembly |  |  |
|  | Chameleon | 652,061,20x.x3 | 651,061,00x.x3 |
|  | All LMV | 652,061,10x.x3 | 651,061,10x.x3 |
| 22 | Plate, Protective Left Side (Specify Color) |  |  |
|  | Black | 649,000,01x.x3 | SAME |
|  | Red | 651,050,46x.x3 | SAME |
| mber and description subject to change with out notice. NA = Not applicable TBD $=$ To be determined RB $=$ Replaced by |  |  |  |


| CABINET AND VEND MECHANISM (Section 1)-CONTINUED |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 23 | Plate, Protective Right Side Cabinet (Specify Color) |  |  |
|  | Black | 649,000,02x.x3 | SAME |
|  | Red | 649,000,08x.x3 | SAME |
| 24 | Tank Bottom |  |  |
|  | All | 640,060,40x.x3 | 639,060,40x.x3 |
| CABINET AND VEND MECHANISM - MISCELLANEOUS |  |  |  |
| A1 | Bolt, Carriage $11 / 4-20 \times 11 / 4$ | 800,202,43x.x1 | SAME |
| A2 | Bolt, Carriage $5 / 16-18 \times 11 / 4$ | 800,202,54x.x1 | SAME |
| A3 | Screw, Tap 1/4-20x1 Hex Type F | 800,304,26x.x1 | SAME |
| A4 | Nut, Hex Jam 5/16-18 | 800,801,61x.x1 | SAME |
| A5 | Leveling Leg, 5/8-11x2 1/16" | 800,503,79x.x1 | SAME |
| A6 | Side Decals |  |  |
|  | Coca-Cola 2008 | 803,887,46x.x1 | SAME |
|  | Dasani 2003 | 803,869,78x.x1 | SAME |
| A7 | 1/4 Drive Rivet (15) | 901,100,44x.x1 | SAME |
| A8 | Rivet, 1/4" Aluminum (15) | 901,100,43x.x1 | SAME |
| A9 | Hole Plug, Snap In - $11 / 8$ Black | 801,819,69x.x1 | SAME |
| A10 | Nut,R, HS Square | 800,801,62x.x1 | SAME |
| A11 | Shipbase,R,34 7/8" Export FLS E Brown (2) | 805,411,64x.x1 | SAME |
| A12 | Nut,R,Cage Traditional | 801,303,85x.x1 | SAME |
| A13 | Screw,R,8-32x3/8 Phillip Pan Type 1 | 800,304,22x.x1 | SAME |
| A14 | Screw,R,1/4-20x5/8 Hex Type F SEMS | 800,304,36x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |  |

## CABINET AND VEND MECHANISM

(Section 2)


| CABINET AND VEND MECHANISM |  | (Section 2) |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Stack Assembly |  |  |
|  | All Except Italy | 652,070,20x.x3 | 651,070,20x.x3 |
|  | Italy | 652,070,50x.x3 | NA |
| 2 | Assembly Rear Spacer Narrow | 639,070,27x.x3 | SAME |
| 3 | Bracket, Rear Spacer Narrow (2) | 801,819,56x.x1 | SAME |
| 4 | Guide, Channel Rear Spacer (2) | 801,819,59x.x1 | SAME |
| 5 | Latch, Rear Spacer (2) | 801,819,61x.x1 | SAME |
| 6 | Guide Arm Assembly (2) | 805,202,57x.x1 | SAME |
| 7 | Vend Motor - Narrow Column | 804,501,63x.x1 | SAME |
| 8 | Rotor | 801,307,87x.x1 | SAME |
| 9 | Load Bar - Steel | 801,306,59x.x1 | SAME |
| 10 | Push Arm | 801,819,55x.x1 | SAME |
| 11 | Push Arm Spring | 801,701,51x.x1 | SAME |
| 12 | Nyliner . 312 | 801,819,53x.x1 | SAME |
| 13 | Nyliner . 750 | 801,819,52x.x1 | SAME |
| 14 | Bushing, Load Bar . 312 | 801,819,54x.x1 | SAME |
| 15 | Screw, Phil Pan 8-32x1 (3) | 800,304,92x.x1 | SAME |
| 16 | Vend Motor Cover | 640,071,70x.x3 | 639,072,70x.x3 |
| 17 | Front Gate Extension |  |  |
|  | All | 639,070,14x.x3 | SAME |
| 18 | Air Baffle - KYDEX |  |  |
|  | All Wide | NA | 639,070,68x.x3 |
| 19 | Harness,R,Stack |  |  |
|  | All | 000410 | 000596 |
| CABINET AND VEND MECHANISM ( Section 2 ) - MISCELLANEOUS |  |  |  |
| A1 | Rivet,R,1/8 Steel Zinc Plate (53) | 801,100,81x.x1 | SAME |
| A2 | Rivet,R,3/16 Steel Zinc Plate (44) | 801,100,79x.x1 | SAME |
| A3 | Screw,R,1/4-20x5/8 Hex Type F SEMS (4) | 800,304,36x.x1 | SAME |
| A4 | Screw,R,8-32x3/8 Phillip Pan Type 1 (2) | 800,304,22x.x1 | SAME |
| A5 | Label,R,Upper Fill Narrow Column, Upper (2) | 803,876,01x.x1 | SAME |
| A6 | Label,R,Upper Fill Narrow Column, Lower (2) | 803,876,03x.x1 | SAME |
| A7 | Tie,R,5.5" Hand | 901,901,06x.x1 | SAME |
| A8 | Label,R,Vend Motor | 803,871,19x.x1 | SAME |
| A9 | Kit, ID Number Labels | 640,070,55x.x4 | 639,070,76x.x4 |
| A10 | Tie,R, 5.5" Hand | 901,901,06x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD $=$ To be determined RB $=$ Replaced by |  |  |  |

CHUTE ASSEMBLY


| CHUTE ASSEMBLY |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Chute Assembly |  |  |
|  | Chameleon | 640,072,00x.x3 | 639,072,80x.x3 |
|  | All LMV | 640,071,10x.x3 | 639,071,20x.x3 |
| 2 | Chute |  |  |
|  | Chameleon | 640,070,43x.x3 | 805,702,53x.x1 |
|  | Export,LMV | 640,070,41x.x3 | 639,070,52x.x3 |
|  | Italy | 640,070,43x.x3 | NA |
| 3 | Liner, Chute |  |  |
|  | Chameleon | 801,904,83x.x1 | 801,904,78x.x1 |
|  | Export,LMV | 801,904,73x.x1 | 801,904,71x.x1 |
|  | Italy | 801,904,83x.x1 | NA |
| 4 | Vend Sensor Assembly, Service K |  |  |
|  | All | 639,010,00x.x3 | SAME |
| 5 | Support, Sensor Plate |  |  |
|  | Chameleon | 640,070,36x.x3 | 639,070,33x.x3 |
|  | All LMV | 640,070,32x.x3 | 639,070,37x.x3 |
| 6 | Vend Sensor Plate |  |  |
|  | Chameleon | 640,070,37x.x3 | 639,070,34x.x3 |
|  | All LMV | 640,070,33x.x3 | 639,070,38x.x3 |
| 7 | Cover, Sensor Housing |  |  |
|  | All | 639,070,39x.x3 | SAME |
| 8 | Housing, Vend Sensor |  |  |
|  | All | 639,070,41x.x3 | SAME |
| 9 | Board, Vend Sensor |  |  |
|  | All | 804,925,26x.x1 | SAME |
| 10 | Jumper, Vend Sensor |  |  |
|  | All | 804,922,33x.x1 | SAME |
| 11 | Lead, Vend Sensor Black |  |  |
|  | All | 804,924,37x.x1 | SAME |
| CHUTE ASSEMBLY MISCELLANEOUS |  |  |  |
| A1 | Standoff (4) | 801,904,55x.x1 | SAME |
| A2 | Rivet, 1/8" Black (2) | 901,100,54x.x1 | SAME |
| A3 | Screw, $8-32 \times 1 / 4$, Swage Form | 800,304,34x.x1 | SAME |
| A4 | Rivet, $R, 1 / 8$ " Steel Zinc Plate (9) | 801,100,81x.x1 | SAME |
| A5 | Screw, $8-32 x^{1 / 4}$ w/ washer | 800,304,23x.x1 | SAME |
| A6 | Rivet, 1/8" Steel (9) | 801,100,81x.x1 | SAME |
| A7 | Screw, 8-32x1/4 w/ washer | 800,304,23x.x1 | SAME |
| Part number and description subject to change with out notice. NA $=$ Not applicable $\mathrm{TBD}=$ To be determined $\mathrm{RB}=$ Replaced by |  |  |  |



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| EVAPORATOR FAN ASSEMBLY |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | Evaporator Fan Shroud Assembly |  |  |
|  | All except Energy Star | 640,040,10x.x3 | 639,040,20x.x3 |
|  | Energy Star | 640,041,30x.x3 | 639,041,50x.x3 |
|  | Service Kits | 646,070,00x.x3 | 646,040,40x.x3 |
|  | 220v Export | 640,040,80x.x3 | 639,040,70x.x3 |
|  | Italy | 640,040,80x.x3 | NA |
| 2 | Evaporator Fan Shroud |  |  |
|  | All except Energy Star | 640,040,20x.x3 | 639,040,30x.x3 |
|  | Energy Star | 640,040,13x.x3 | 639,040,06x.x3 |
|  | 220v Export | 640,040,20x.x3 | 639,040,30x.x3 |
|  | Italy | 640,040,20x.x3 | NA |
| 3 | Harness, Evaporator Fan |  |  |
|  | All except Energy Star | 804,921,73x.x1 | 804,921,73x.x1 |
|  | Energy Star | 804,926,33x.x1 | SAME |
|  | 220v Export | 804,921,73x.x1 | 804,921,73x.x1 |
|  | Italy | 804,921,73x.x1 | NA |
| 4 | Evaporator Fan Motor Assy. |  |  |
|  | All except Energy Star | 640,040,30x.x3 | SAME |
|  | Energy Star | 804,501,54x.x1 | SAME |
|  | 220v Export | 639,040,60x.x3 | SAME |
|  | Italy | 639,040,60x.x3 | NA |
| 5 | Blade,R, Fan 6" 4-Blade Plastic |  |  |
|  | Italy | 801,818,88x.x1 | NA |
| 6 | Motor,R, Evaporator Fan 220/50,60 |  |  |
|  | Italy | 804,501,72x.x1 | NA |
| 7 | Bracket, Evaporator Fan |  |  |
|  | Italy | 640,040,06x.x3 | NA |
| 8 | Bracket, Evaporator Fan Panel Left Hand | 640,040,08x.x3 | SAME |
| 9 | Bracket, Evaporator Fan Panel Right Hand | 640,040,07x.x3 | SAME |
| 10 | Cover, Evaporator Top | 640,040,09x.x3 | SAME |
| 11 | Rear Air Stop Assembly | 640,040,60x.x3 | NA |
| 12 | Choke - Energy Star | 804,926,92x.x1 | SAME |
| 13 | Temperature Sensor | 804,925,43x.x1 | SAME |
| 14 | Bracket, Temp Sensor | 639,040,04x.x3 | SAME |
| EVAPORATOR FAN ASSEMBLY - MISCELLANEOUS |  |  |  |
| A1 | Screw, Phil Pan $8-18 \times 1 / 2^{\prime \prime}$ | 800,304,18x.x1 | SAME |
| A2 | Screw,R, 8-32x3/8 Phillip Pan Type 1 | 800,304,22x.x1 | SAME |
| A3 | Screw,R,8-18x1/2 Phillip SD SEMS (9) | 800,304,23x.x1 | SAME |
| A4 | Screw, 10-32x1 1/4" Phil Pan Type F B | 800,304,28x.x1 | SAME |
| A5 | Screw, R, 8-18x1/2 Phillip Pan AB Machine (6) | 800,304,31x.x1 | SAME |
| A6 | Screw, 1/4-20x5/8 Hex Type F | 800,304,36x.x1 | SAME |
| A7 | Hex Nut, 11/32" (6) | 800,801,54x.x1 | SAME |
| A8 | Rivet, 1/8" Steel | 801,100,81x.x1 | SAME |
| A9 | Clamp, Cable, 3/8" Nylon | 900,902,43x.x1 | SAME |
| A10 | Tie,R, 5.5 " Hand | 901,901,06x.x1 | SAME |
| A11 | Bushing, $3 / 4$ " split Heyco | 901,902,17x.x1 | SAME |
| A12 | Tie, 5.5 " Hand | W223 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD $=$ To be determined RB $=$ Replaced by |  |  |  |

## REFRIGERATION SYSTEM



| REFRIGERATION SYSTEM |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 1 | A,R,Refrigeration Unit |  |  |
|  | All Except Italy | 802,502,49x.x1 | SAME |
|  | Italy | 629,040,100.04 | NA |
| 2 | Cord, Power Refrigeration Compressor |  |  |
|  | All Except Italy | 802,401,85x.x1 | SAME |
|  | Italy | 804,925,74x.x1 | NA |
| 3 | Blade, Fan Condenser |  |  |
|  | All Except Italy - 230mm Aluminum | 802,401,84x.x1 | SAME |
|  | Italy | 801,306,65x.x1 | NA |
| 4 | Motor, Condenser 9W |  |  |
|  | All Except Italy - 9W 115V/60Hz | 802,401,83x.x1 | SAME |
|  | Italy - 9W CW Morrill-SPD9HUB2 | 804,501,37x.x1 | NA |
| 5 | Bracket, Condensor Fan Motor |  |  |
|  | Italy | 639,040,05x.x3 | NA |
| 6 | Bracket, Capacitor |  |  |
|  | All Except Italy | 802,401,82x.x1 | SAME |
|  | Italy | 802,401,74x.x1 | NA |
| 7 | Start Capacitor |  |  |
|  | All Except Italy | 802,401,81x.x1 | SAME |
|  | Italy | 802,401,69x.x1 | NA |
| 8 | Cover, Board, Terminal |  |  |
|  | All Except Italy | 802,401,80x.x1 | SAME |
|  | Italy | 802,401,73x.x1 | NA |
| 9 | Overload |  |  |
|  | All Except Italy - MRT 22AFZ-5590 | 802,401,79x.x1 | SAME |
|  | Italy - TO741/G9 | 802,401,72x.x1 | NA |
| 10 | Bracket, Overload |  |  |
|  | Italy | 802,401,71x.x1 | NA |
| 11 | Assy, Relay |  |  |
|  | All Except Italy | 802,401,78x.x1 | SAME |
|  | Italy | 802,401,70x.x1 | NA |
| 12 | Terminal, Board |  |  |
|  | All Except Italy | 802,401,77x.x1 | SAME |
|  | Italy | NA | NA |
| 13 | Assembly, Heat Exchanger 3000C-E |  |  |
|  | Italy | 640,040,00x.x3 | NA |
| 14 | Shroud, Condensor |  |  |
|  | Italy | 640,040,02x.x3 | NA |
| 15 | Tube, Discharge |  |  |
|  | Italy | 640,040,04x.x3 | NA |
| 16 | Accumulator,R, 1.375ODx6.000L |  |  |
|  | Italy | 802,400,46x.x1 | NA |
| 17 | Dryer,R, . 054 Extended Outlet 134A |  |  |
|  | Italy | 802,401,29x.x1 | NA |
| 18 | Evaporator,R, Coil Short |  |  |
|  | Italy | 802,600,37x.x1 | NA |
| 19 | Condenser,R, 1.33 FPI 9x12.25x4 |  |  |
|  | Italy | 802,600,69x.x1 | NA |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |  |


| REFRIGERATION SYSTEM - CONTINUED |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | DN504P | DN720P |
| 20 | Tube,R, Copper 1/4ODx.028W |  |  |
|  | Italy | 803,000,39x.x1 | NA |
| 21 | Jumper,R, Capillary .054x1/4x2 |  |  |
|  | Italy | 902,401,14x.x1 | NA |
| 22 | Compressor, NEK6212Z 220/50 1/3 EM |  |  |
|  | Italy | 802,502,85x.x1 | NA |
| 23 | Drain Pan w/Soakers |  |  |
|  | All | 805,800,71x.x1 | SAME |
| 24 | Hose, Drain |  |  |
|  | All | 901,900,50x.x1 | SAME |
| 25 | Tube, Drain Nylon |  |  |
|  | All | 801,806,05x.x1 | SAME |
| 26 | Nut, Drain Tube |  |  |
|  | All | 800,304,27x.x1 | SAME |
| 27 | Clamp, Drain Hose, HC-12 |  |  |
|  | All | 800,903,27x.x1 | SAME |
| 28 | Bracket,Refrigeration Unit |  |  |
|  | All Except Italy | 639,040,03x.x3 | SAME |
| REFRIGERATION SYSTEM MISCELLANEOUS |  |  |  |
| A1 | Wire Tie, Twist, . $56-60$ ID | W223 | SAME |
| A2 | Screw, 1/4-20x5/8 Type F Sems (2) | 800,304,36x.x1 | SAME |
| A3 | Screw, 8-18x1/2 Phillips Pan Sems | 800,304,23x.x1 | SAME |
| A4 | Rivet, 1/8 Steel | 801,100,81x.x1 | SAME |
| A5 | End Cap, EmBraco \#2075200 | 802,401,62x.x1 | SAME |
| A6 | Screw, Capacitor Metric | 802,401,75x.x1 | SAME |
| A7 | Screw, Grounding | 802,401,76x.x1 | SAME |
| A8 | Terminal, Arkless | 904,601,36x.x1 | SAME |
| A9 | Label, Recoverable Substance | 903,833,54x.x1 | SAME |
| A10 | Silencer, Fan Blade | 902,100,29x.x1 | SAME |
| A11 | Nut, Speed | 900,800,85x.x1 | SAME |
| A12 | Bushing,R, 3/4" Split Heyco | 901,902,17x.x1 | SAME |
| A13 | Grommet,R, Compressor | 902,000,57x.x1 | SAME |
| A14 | Clip,R,Retainer Compressor (4) | 900,901,88x.x1 | SAME |
| A15 | Pug,R, Compressor Grommet | 901,803,91x.x1 | SAME |
| A16 | Screw, R, 8-18x1/2 SD Phillips Pan | 800,304,18x.x1 | SAME |
| A17 | Screw,R,8-32x3/8 Phillip Pan Type 1 | 800,304,22x.x1 | SAME |
| A18 | Nut,R,KEPS 1/4-20 | 800,801,57x.x1 | SAME |
| A19 | Clamp,R,P Cable,Nylon, 3/8 ID | 900,902,43x.x1 | SAME |
| Part number and description subject to change with out notice. NA = Not applicable TBD $=$ To be determined RB $=$ Replaced by |  |  |  |


| MISC. LABELS |  |  |  |
| :---: | :---: | :---: | :---: |
| ITEM | PART DESCRIPTION | 504 | 720 |
| A1 | Kit, Override Switch | 626,020,44x.x4 | SAME |
| A2 | Kit, ID Number Labels | 640,070,55x.x4 | SAME |
| A3 | Label, Precaution Access Door | 803,833,04x.x1 | SAME |
| A4 | Label,R,SIID Precaution | 803,833,04x.x1 | SAME |
| A5 | Label, Coin Return Tie | 803,846,24x.x1 | SAME |
| A6 | Label,R,Caution and Fuse S3D | 803,857,06x.x1 | SAME |
| A7 | Label,R, Select Switch | 803,857,56x.x1 | SAME |
| A8 | Label,R,Domestic Bill Validator Mounting | 803,858,11x.x1 | SAME |
| A9 | Label,R, AC Box Power Dist German | 803,858,69x.x1 | SAME |
| A10 | Label,R,Main Power | 803,860,85x.x1 | SAME |
| A11 | Label,R,1.6A Fuse | 803,868,03x.x1 | SAME |
| A12 | Label,R, Refrigeration Outlet | 803,868,04x.x1 | SAME |
| A13 | Label, Warning Do Not Tilt (Not Shown) | 803,868,29x.x1 | SAME |
| A14 | Label, Flourescent Lamp | 803,870,05x.x1 | NA |
| A15 | Label,R,Vend Motor | 803,871,19x.x1 | SAME |
| A16 | Label,R,Upper Fill Narrow Column, Upper (2) | 803,876,01x.x1 | SAME |
| A17 | Label,R,Upper Fill Narrow Column, Lower (2) | 803,876,03x.x1 | SAME |
| A18 | Label,R, Fuse 1.0A | 803,876,83x.x1 | SAME |
| A19 | Label,R,Main Power Inlet | 803,876,84x.x1 | SAME |
| A20 | Label,Lamp,5'58W Replacement Spanish | 803,876,89x.x1 | SAME |
| A21 | Label,R,On/Off Rocker Switch | 803,879,72x.x1 | SAME |
| A22 | Label,R,Warning GFCI | 803,885,18x.x1 | SAME |
| A23 | Label,R,Notice GFCI Equipped Machine | 803,885,42x.x1 | SAME |
| A24 | Label, Money Removed Daily (Not Shown) | 903,805,70x.x1 | SAME |
| A25 | Label,R,Warning High Voltage | 903,825,86x.x1 | SAME |
| A26 | Label,R, Ground | 903,826,61x.x1 | SAME |
| A27 | Label, Recoverable Substance | 903,833,54x.x1 | SAME |
| A28 | Label, Coin Mech SII | 903,901,30x.x1 | SAME |
| A29 | Kit, CC Pricing Labels |  |  |
|  | Chameleon | 491,743,00x.x4 | SAME |
|  | LMV | 491,745,60x.x4 | SAME |
| Part number and description subject to change with out notice. NA $=$ Not applicable TBD $=$ To be determined $\mathrm{RB}=$ Replaced by |  |  |  |

## SCREWS \& NUTS

(A18)
(A17)

(B5)

(B6)


## SCREWS \& NUTS

| ITEM | PART NUMBER | PART NAME AND DESCRIPTION |
| :---: | :---: | :---: |
| A1 | 800,304,25x.x1 | Screw,R, Phil Pan Swage Form \#6-32 x 3/8" |
| A2 | 800,304,39x.x1 | Screw,R, Phil Pan Swage Form w/washer \#8-32 x 1/2" |
| A3 | 800,304,29x.x1 | Screw,R, Phil Pan Swage Form \#10-32 x 5/16" |
| A4 | 800,304,18x.x1 | Screw,R, Phil Pan w/out washer, \#8-18 x 1/2" |
| A5 | 800,304,34x.x1 | Screw,R, Phil Pan Swage Form \#8-32 x 1/4" |
| A6 | 800,304,50x.x1 | Screw,R, Vend Motor, \#4-24 x 3/4" Single Switch (NOT USED) |
| A7 | 900,301,82x.x1 | Screw,R, Vend Motor, \#4-24 x 1 1/16" Double Switch (NOT USED) |
| A8 | 800,305,18x.x1 | Screw,R, Vend Motor, \#4-24 x 1 1/2" Triple Switch (NOT USED) |
| A9 | 800,304,22x.x1 | Screw,R, Phil Pan Cutting \#8-32 $3 / 8$ " |
| A10 | 800,202,64x.x1 | Screw, R, Machine, \#6-32 x 1 1/4" |
| A11 | 800,304,34x.x1 | Screw,R, Phil Pan Sems \#8-32 x 1/4" |
| A12 | 800,304,32x.x1 | Screw,R, Phil Thread Form \#8-32 x 5/8" |
| A13 | 900,300,16x.x1 | Screw,R, Phil Head Truss \#6 x 3/8" |
| A14 | 800,304,28x.x1 | Screw,R, Phil Pan Form \#10-32 x $11 / 4$ " |
| A15 | 800,202,52x.x1 | Screw,R, Machine Truss, \#10-32 x 1/2" |
| A16 | 800,304,23x.x1 | Screw,R, Phil Pan Sems with washer, \#8-18 x 1/2" |
| A17 | 800,304,36x.x1 | Screw,R, Self Tapping, 1/4-20×5/8" |
| A18 | 800,304,24x.x1 | Screw,R, Hex Head Swage Form \#8-36 x 3/8" |
| A19 | 800,304,41x.x1 | Screw,R, Phil Pan Tapping \#10-32 x 5/8" |
| A20 | 900,201,22x.x1 | Screw,R, Machine Phil Pan \#8-32 x 3/4" (obsolete) |
| A21 | 800,305,06x.x1 | Screw,R, Phil Pan Shoulder \#8-18 x 1/2" |
| A22 | 800,304,31x.x1 | Screw,R, Phil Pan \#8-18x1/2" |
| A23 | 900,500,26x.x1 | Shoulder Screw 1/2" Long,R |
| A24 | 900,201,13x.x1 | Screw,R, Hex Head |
| A25 | 800,304,26x.x1 | Screw,R, Tap 1/4-20x1" Type F |
| A26 | 800,304,76x.x1 | Screw,R, Phil Pan \#8-18x3/4" |
| A27 | 800,304,07x.x1 | Screw,R, Truss Type 23 \#8-32x1/2 |
| A28 | 800,304,33x.x1 | Screw,R, Phil Flat 23B \#10-32x1/2" |
| A29 | 800,202,44x.x1 | Screw,R, Machine Brass \#6-32x1/4" |
| A30 | 800,304,35x.x1 | Screw,R, Plastic 8-hi/low $\times 1$ 1/4 |
| A31 | 800,304,21x.x1 | Screw,R, Phil Pan Swage Form \#8-32x1/2" |
| A32 | 800,304,38x.x1 | Screw,R, Hex Washer Type 1 \#8-32x3/8" |
| A34 | 800,304,77x.x1 | Screw,R, Phil Pan \#6-20x3/8 |
| A35 | 900,304,37x.x1 | Screw,R, Self Tapping, \#8-18x3/4 |
| A36 | 800,202,48x.x1 | Screw,R, Phil Pan Head \#6-32x1/4" |
| B1 | 800,801,56x.x1 | Hex Nut,R, \#10-32 |
| B2 | 800,801,57x.x1 | Hex Nut,R, 1/4-20 |
| B3 | 800,801,54x.x1 | Hex Nut,R, \#8-32 |
| B4 | 800,801,83x.x1 | Hex Nut,R, Top Door Hinge, 3/8-16 |
| B5 | 900,800,85x.x1 | Speed Nut, R |
| B6 | 800,801,82x.x1 | Hex Nut,R, \#6-32 |
| B7 | 800,801,55x.x1 | Elastic Stop Nut,R, \#8-32 |
| B8 | 800,801,84x.x1 | Hex Nut 8-32, R |
| B9 | 800,903,50x.x1 | Push Nut,R, Acorn Type |
| B10 | 800,801,84x.x1 | Hex Nut 5/16-18, R |
| B11 | 800,801,84x.x1 | Hex Nut,R, Flange with Serrations 8-32 |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |

WASHERS, BOLTS, \& MISC. HARDWARE

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WASHERS, BOLTS, \& MISC. HARDWARE

| ITEM | PART NUMBER | PART NAME AND DESCRIPTION |
| :---: | :---: | :---: |
| C1 | 900,701,22x.x1 | Washer,R, Delrin . 047 Thick 3/8"IDx5/8"OD |
| C2 | 800,701,73x.x1 | Washer,R, Door Hinge |
| C3 | 800,701,72x.x1 | Washer,R, Flat \#2949 (T-Handle) |
| C4 | 901,503,08x.x1 | Washer,R, Hex \#29-34 (T-Handle) |
| C5 | 800,701,43x.x1 | Lockwasher,R, Split 3/8" |
| C6 | 900,700,89x.x1 | Lockwasher,R, Shakeproof 5/8" (1132-00-00-0551) (obsolete) |
| C7 | 800,701,74x.x1 | Steel Washer,R, 18 Gauge (1/2"x3/16") |
| C8 | 900,700,62x.x1 | Washer,R, Shakeproof (4610-16-01-0551) |
| C10 | 800,701,44x.x1 | Washer,R, Flat 18 Gauge (17/64"'"IDx5/8"OD) |
| C11 | 800,701,67x.x1 | Washer,R, Flat 14 Gauge (5/16"-3/8"x7/8") |
| C12 | 801,902,48x.x1 | Nylon Spacer, R |
|  | 800,701,76x.x1 | Washer Flat, R (.343"ID x .688" OD .6T) |
| D1 | 800,400,69x.x1 | T-Bolt,R, \#8-32 x 1.94" |
| D2 | 800,400,68x.x1 | T-Bolt,R, \#8-32 $\times 1$ 3/8" |
| D3 | 800,400.61x.x1 | T-Bolt,R, \#8-32 x 3/4" |
| D4 | 800,400,62x.x1 | T-Bolt,R, \#8-32 x 1/2" |
| E1 | 800,400,59x.x1 | Refrigeration Bolt, R, 3/8-16 $\times 1$ 1/4" |
| E2 | 800,202,42x.x1 | Carriage Bolt,R, 1/4-20×1" |
| E3 | 800,202,43x.x1 | Carriage Bolt,R, 1/4-20×11/4" |
| E4 | 800,202,45x.x1 | Carriage Bolt,R, 1/4-20 x 1/2" |
| E5 | 800,202,46x.x1 | Carriage Bolt,R, 1/4-20 x 3/8" |
| E6 | 800,202,47x.x1 | Carriage Bolt,R, 1/4-20 x 3/4" |
| E7 | 900,303,12x.x1 | Carriage Bolt,R, 1/4-20x5/8" (obsolete) |
| E8 | 800,202,54x.x1 | Carriage Bolt,R, 5/16x18×1 1/4" Top Hinge (drop in) |
| E9 | 800,304,08x.x1 | Carriage Bolt,R, 1/4-20x5/8" |
| E10 | 800,202,69x.x1 | Carriage Bolt, $\mathrm{R}, 1 / 4-20 \times 1 / 2^{\prime \prime}$ (red) |
| F1 | 901,100,43x.x1 | Pop Rivet,R, Aluminum 1/4" |
| F2 | 901,100,44x.x1 | Drive Rivet,R, \#38-108-06-13 1/4" dia. |
| F4 | 901,100,54x.x1 | Pop Rivet,R, Black 1/8" |
| F5 | 801,100,81x.x1 | Pop Rivet,R, Steel (Zinc Plated) 1/8" |
| F6 | 901,100,53x.x1 | Pop Rivet,R, Aluminum 1/8" |
| F7 | 801,100,79x.x1 | Pop Rivet,R, Steel (Zinc Plated) 3/16" |
| H1 | 900,902,13x.x1 | Christmas Tree Clip,R, \#354280307-00 (NOT USED) |
| H2 | 800,903,49x.x1 | Tinnerman Clip,R, Fan Shroud (C5207-014-3B) |
| H3 | 900,401,09x.x1 | Grommet,R, Bk. Rubber \#97 |
| H4 | 901,503,07x.x1 | E-Ring \#31-30, R |
| H5 | 900,900,90x.x1 | Retainer,R, Roller Pin |
| H6 | 900,902,18x.x1 | Tinnerman Clip, R |
| H7 | 801,807,01x.x1 | Hole Plug, R, Snap in - 1 1/4" |
| H8 | 901,806,77x.x1 | Grommet,R, Admiral 5/16" \#B53351 |
| H9 | 902,100,29x.x1 | Silencer, R |
| 11 | 804,601,45x.x1 | \#6 Terminal Ring Crimp,R, 16-14 AWG |
| 12 | 801,902,48x.x1 | Nylon Spacer used on Coke D/O Boards, R |
| 13 | 801,809,12x.x1 | Velcro Blocks, R |
| 14 | 801,807,49x.x1 | Vender Defender Clip |
| 15 | 901,901,89x.x1 | Clamp,R, Cable 1" Heyco 3390 |
| 16 | 800,902,51x.x1 | Clamp,R, Nylon 5/16" White Heyco 3555 or Dennison 10159 |
| 17 | 900,901,80x.x1 | Clamp,R, Nylon 1/2" Heyco 3328 |
| Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by |  |  |

WASHERS, BOLTS, \& MISC. HARDWARE

| ITEM | PART NUMBER | PART NAME AND DESCRIPTION |
| :---: | :---: | :--- |
| I8 | $901,901,06 \times . \times 1$ | Hand Tie,R, $51 / 2^{\prime \prime}$ |
| 19 | $901,902,01 \times . \times 1$ | Wire Tie,R, 7 1/2" |
| 10 | $901,901,00 \times . \times 1$ | Wire Ties,R, 4" |
| 11 | $901,900,55 \times . \times 1$ | Clamp, Nylon 3/4" Heyco 3382BL |
| 12 | $901,902,83 \times . \times 1$ | Cable Tie,R, 5 1/2"' |
| 13 | $900,902,14 \times . \times 1$ | Canoe Clip R, \#254-090-301-00-0108 |
| Part number and description subject to change with out notice. <br> NA = Not applicable TBD $=$ To be determined RB = Replaced by |  |  |

## Notes:


[^0]:    Part number and description subject to change with out notice. NA = Not applicable TBD = To be determined RB = Replaced by

